

FACADESXi

VERSAPLAST POLYMER MODIFIED STUCCO

DESCRIPTION AND USAGE

Xi-VersaPlast is a polymer modified stucco base coat for skimming and leveling concrete, concrete block, stucco and foam shapes. When mixed on site with water, this product can patch and level surfaces before application of an acrylic coating or finish coat.

PACKAGING / COVERAGE

80 lb (36 kg) Bags

1/4" thick: 21-25 ft²

1/16" thick: 85 - 100 ft²

Coverage per bag will depend on the condition of the substrate, application thickness, and the concentration of the product. Other factors that can affect coverage include weather, surface temperature, mixing and application method, wall type and porosity, amount of water added and mixing methods. Please verify in the field by using the same variables that will be used at the actual project.

FEATURES / BENEFITS

- Multiple uses
- Buildable
- Dry polymer flexibility
- Works for repairs

SHELF LIFE

12 months - stored off the ground, unopened, protected from moisture, extreme heat 90°F (32°C), and direct sunlight.

Contact FACADESXi Technical for specific instructions.

USES

- Level Coat/Skim over stucco, masonry, concrete, concrete block and foam shapes
- Repair Material for stucco and concrete

SURFACE PREPARATION / JOB CONDITIONS

For specific stucco assembly Installation instructions, see the applicable Xi-Stucco Specifications and Details. Temperature and substrate must be above 40°F (4°C) and below 120°F (49°C) at time of installation and for 24 hours after installation. Avoid direct sunlight.

MIXING

1. As with your surface, mixing and preparation equipment should be cleaned before you begin.
2. Use cool, clean, potable water at a temperature above 40°F (5°C) make sure to let hose run to clear out hot water prior to mixing.
3. Add 1.8 gallons of water to a container, slowly add VersaPlast stucco base and mix at a low speed until completely mixed. For a thicker 1/8" application, lower the total amount of water to 1.5- 1.6 gallons.
4. Allow material to sit for 5 minutes and remix adding the additional water amount for workability.

Note:

- Always use clean equipment to mix product.
- Do not add anything additional to this product that has not been pre-approved by FacadesXi.

APPLICATION

- Mist the surface before application in hot temperatures or for high suction substrates.
- Uniformly cover the entire surface with the base coat with a stainless steel trowel to approximately 1/16"-1/8" thick.
- Option: if the base coat surface needs to be smoothed, before VersaPlast dries, float the surface with a damp sponge plaster float.
- CMU/brick walls may require multiple passes to cover grout joints.
- Protect the base coat from rain, freezing, until cured at least 24 hours, longer in cold or humid climates, before application of primer / finish coat.
- Allow VersaPlast Concentrate to dry thoroughly prior to applying finishes.



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CAUTIONS / LIMITATIONS

- Ambient and surface temperature must remain above 40°F (4°C) during and for 24-hours after set has occurred.
- Efflorescence is a natural occurrence when using cement-based products subject to exterior or wet environments and is not a defect of the product.
- For use on vertical above grade walls and ceilings only.
- Maintenance is required with periodic cleaning, repair of cracks and impact damage, if they occur, and/or recoating to enhance appearance of weathered finish.

CLEAN UP

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

SAFETY

KEEP OUT OF REACH OF CHILDREN.
FOR PROFESSIONAL USE ONLY.
DO NOT ALLOW PRODUCT TO FREEZE.
VOC < 10 grams per liter.

The instructions for use and application and warnings have been prepared in good faith based on the information available at the time of publication.

All instructions are intended to provide product users with the proper guidelines for use and application under normal working and environmental conditions. Because each project and user is different, FacadesXi cannot be held responsible for any consequences of variations in conditions or for unforeseen conditions when using this product. For the most up to date information go to www.facadesxi.com

DIRECT APPLICATION

The surface must be clean and dry, unpainted and without defects. In addition, the surface must not have any residue which could interfere with the bonding. Frost, snow and ice will prohibit the bonding process, so wait until moisture evaporates and temperatures warm.

The surface must have adequate roughness and suction on the surface so the product will bond.

Before applying this product, dampen concrete and masonry substrates as applicable.

Note: When applying to non-standard surfaces such as extremely dense or extremely smooth concrete, please contact FacadesXi technical support.

WARNINGS

Use of this product can expose you to Crystalline Silica, a chemical that has been known to the State of California to cause cancer, birth defects, or other reproductive harm. For more information: [https:// P65Warnings.ca.gov](https://P65Warnings.ca.gov)

INHALATION

This product is considered an irritant if proper precautions aren't followed. Use a NIOSH approved respirator mask and adequate ventilation when using the product. Avoid overexposure. Open windows and doors to confined areas during the application and drying process. Ensure fresh airflow is available. Leave the area of application immediately if you experience watery eyes, dizziness, or a headache.

SKIN CONTACT

Do not get product in your eyes or on your skin. Wash hands thoroughly after use.

EYE CONTACT

Rinse eyes thoroughly with water for several minutes. Remove contact lenses then continue to rinse.

DO NOT TAKE INTERNALLY

Immediately contact the Poison Control Center if swallowed. Store product in its original container sealed tightly after use.

EXPOSURE TO LEAD

Scraping sand or old paint chips may result in toxic lead exposure. Contact the National Lead Information Hotline at 1-800-424-LEAD or head over to <https://epa.gov/lead> for more information.

PLEASE NOTE: The most current Safety Data Sheet and Product Data Sheet can be found on our website for more information on product handling

