



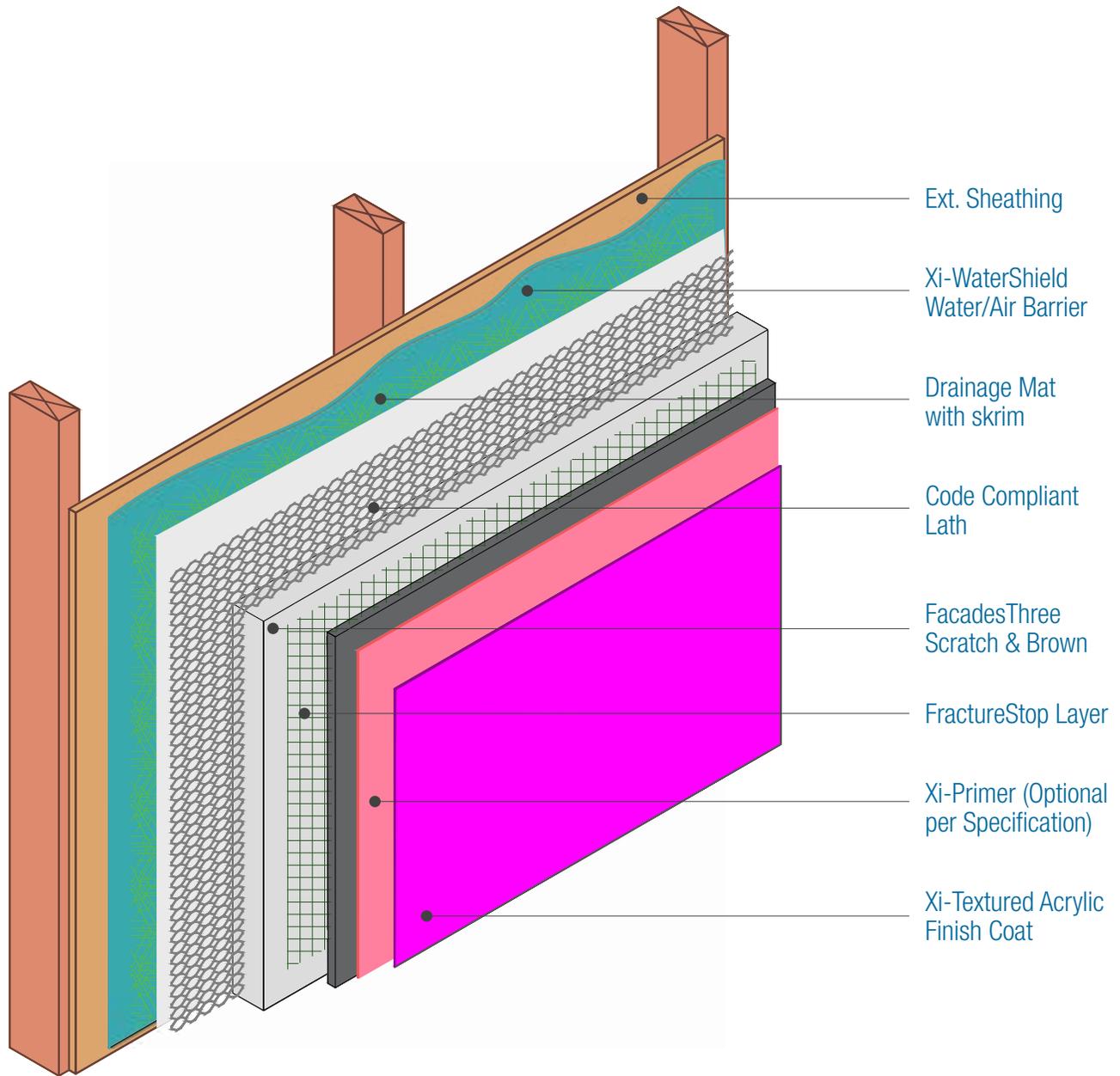
FacadesThree IronClad Assembly Details



15262 Capital Port
San Antonio, TX 78249
1-800-611-6602
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FacadesThree IronClad Assembly Assembly Overview - Isometric

Date. 06-15-2021 | Detail. F3IC.I.1 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.

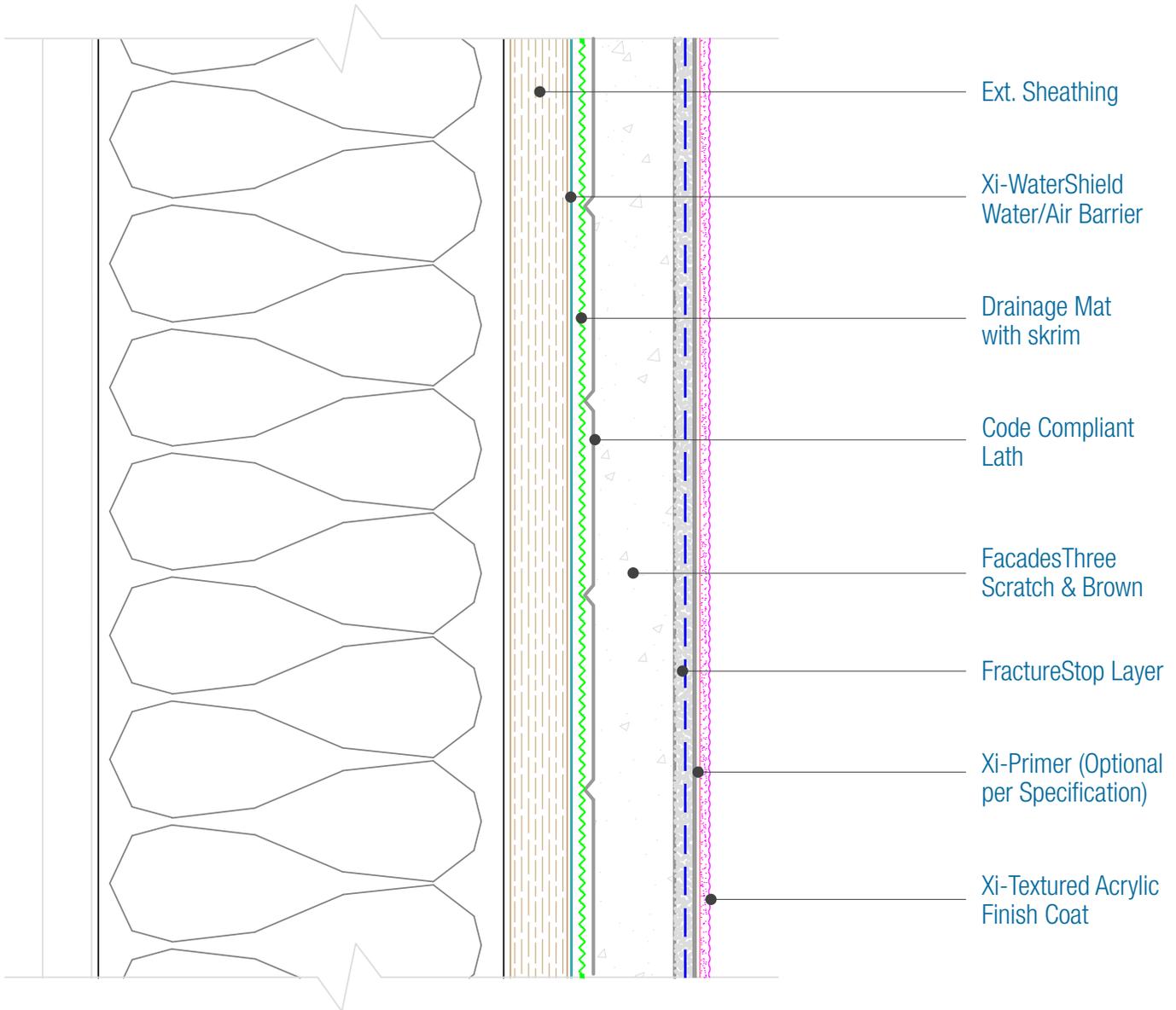
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FacadesThree IronClad Assembly Assembly Overview

Date. 06-15-2021 | Detail. F3IC.I.2 v1



NOTES:

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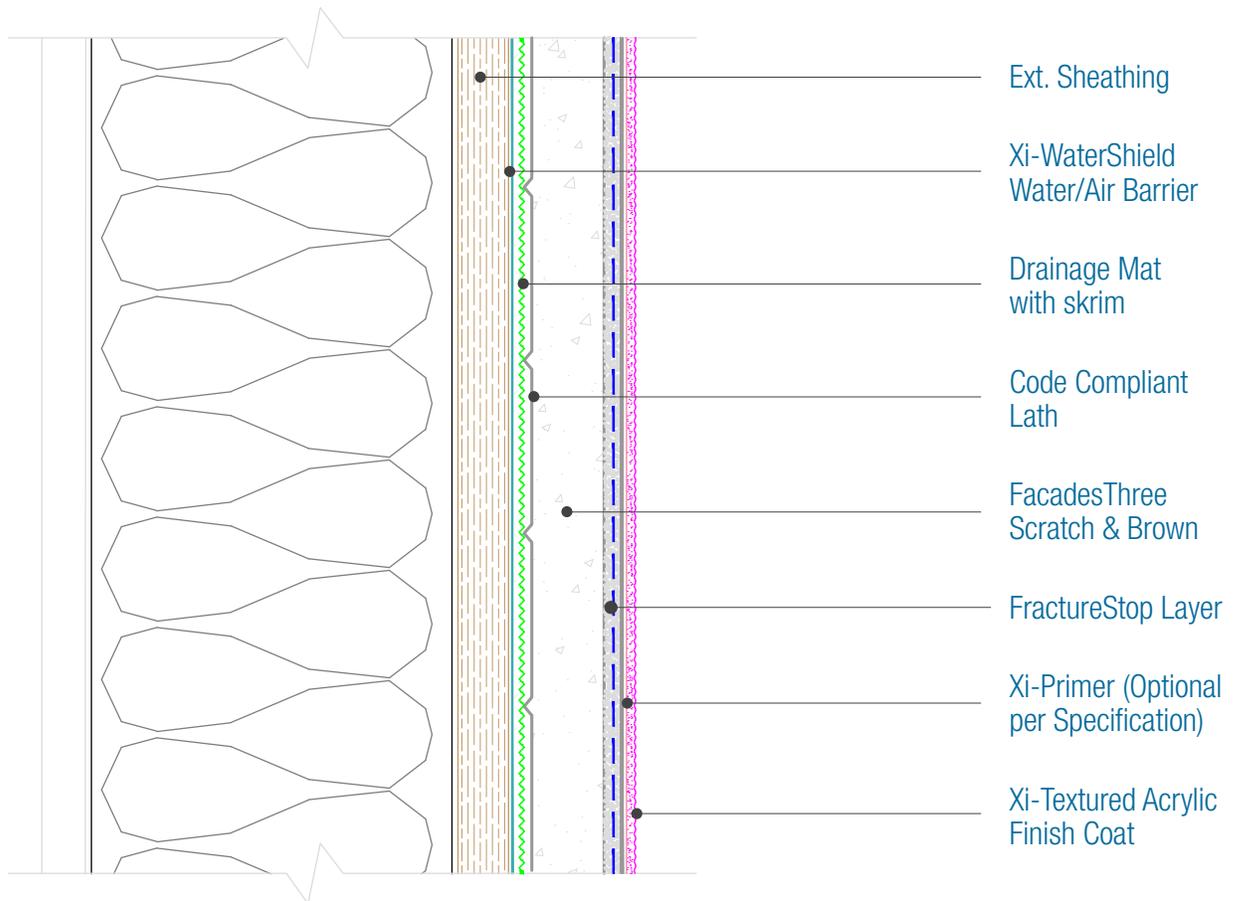
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FacadesThree IronClad Assembly Assembly Components

Date: 06-15-2021 | Detail: F3IC.I.3 v1



Framing

- Wood
- Metal

Sheathing

- OSB
- Plywood
- Cement Board
- Fiberglass Faced Gypsum

Drainage Mat (required)

- Type: _____

Water /Air Barrier

- Xi-WaterShield
- WaterShield Joint Mesh
- WaterShield Flashing Tape
- Xi Flashfill

Code Compliant Lath

- 2.5lb/yd² Expanded Metal Lath
- Plastic Lath
- Per Specifications

FacadesThree Scratch & Brown

- FacadesThree Concentrate
- FacadesThree Sanded

FractureStop Layer

- Xi-Base Coat & Xi-Mesh

Primer (Optional per specification)

- Xi-Alkali Resistant Primer

Xi-Textured Acrylic Finish Coat

- Smooth
- Fine
- Coarse

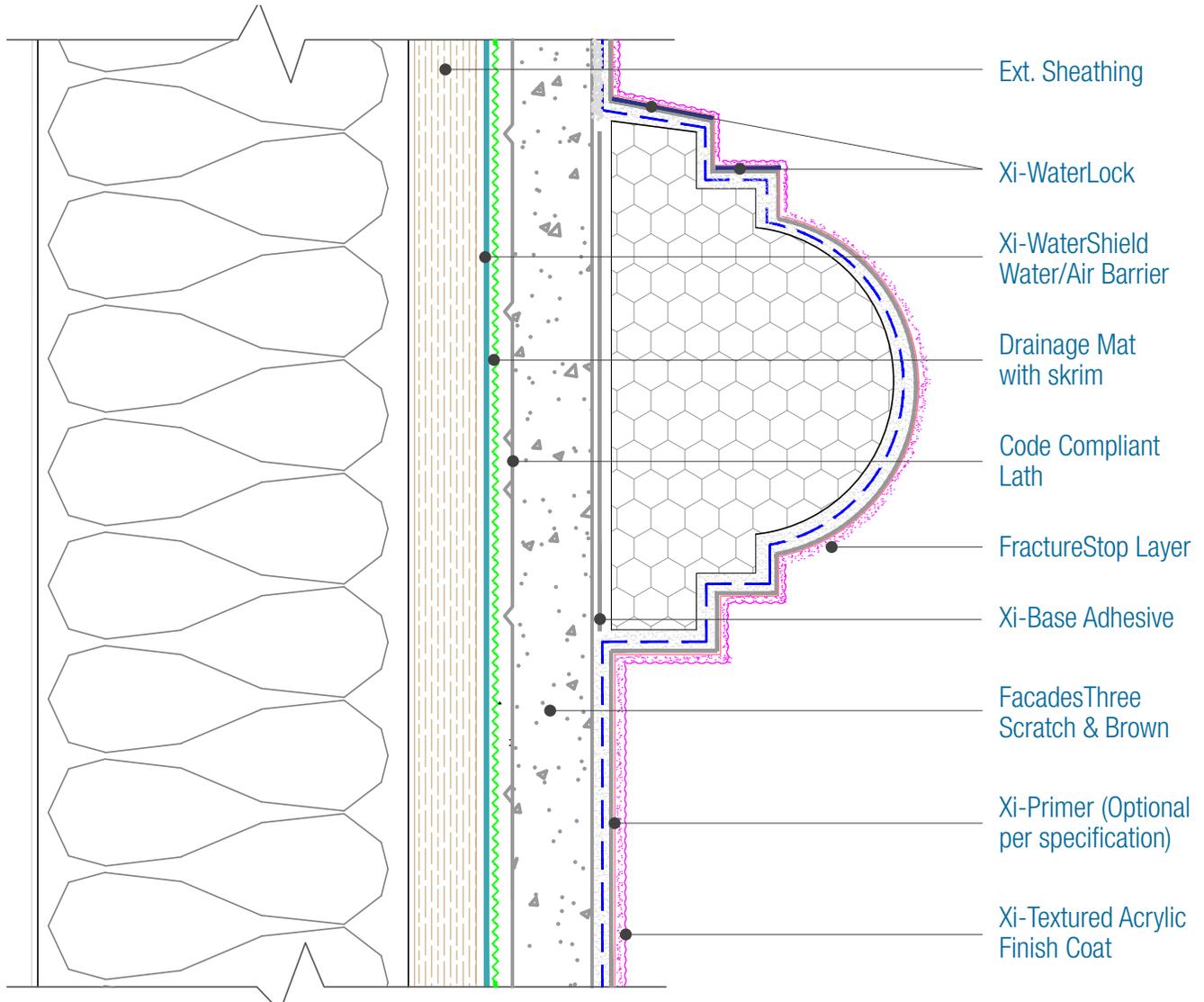
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FacadesThree IronClad Assembly Foam Shape

Date. 06-15-2021 | Detail. F3IC.I.4 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. Foam shape thickness for Non-combustible construction are limited to 4 inches in thickness.
3. Horizontal Sloped surfaces of foam shapes must be coated with FACADESXI-WaterLock.
4. Slope Minimums: Standing Snow areas - 6:12, No Standing Snow - 3:12

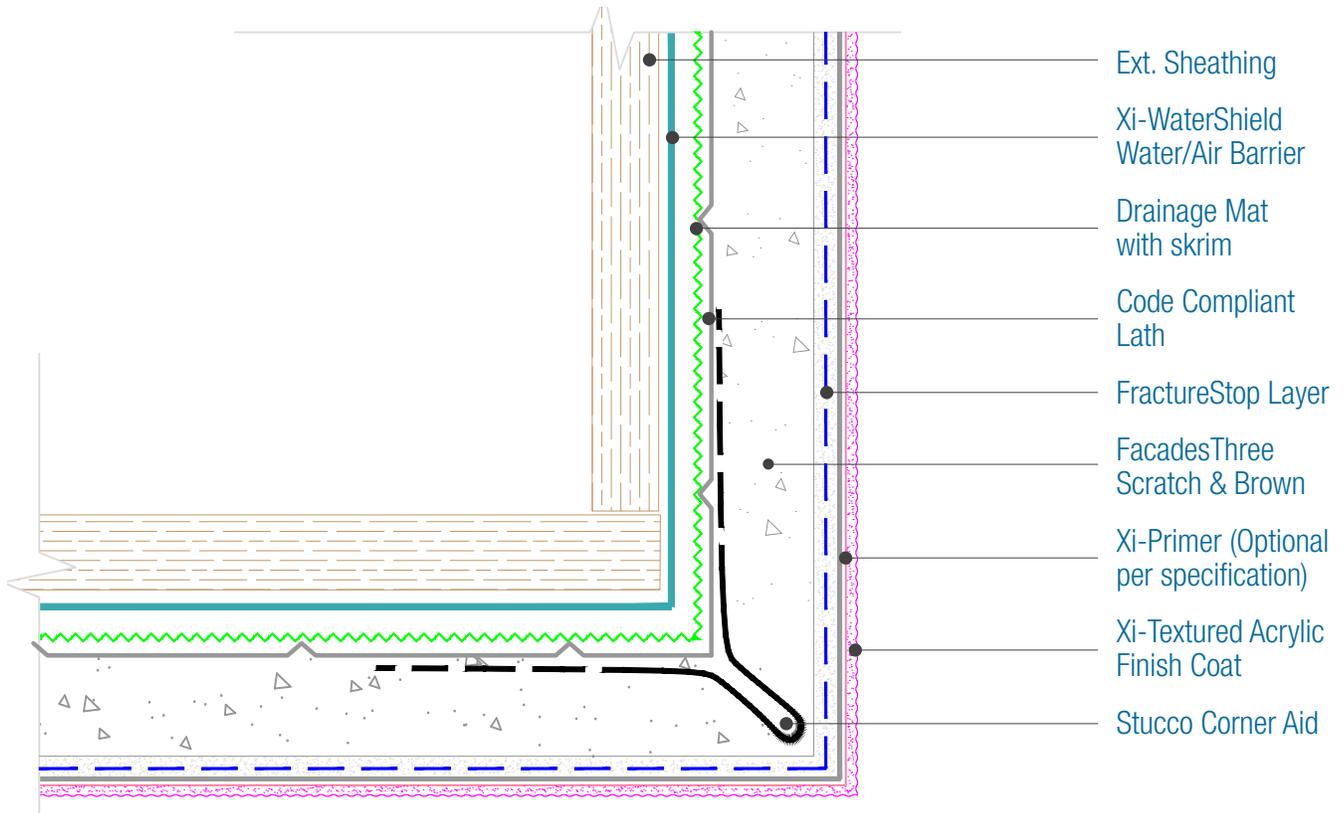
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FacadesThree IronClad Assembly Outside Corner

Date. 06-15-2021 | Detail. F3IC.I.5 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. See Specifications for Corner options

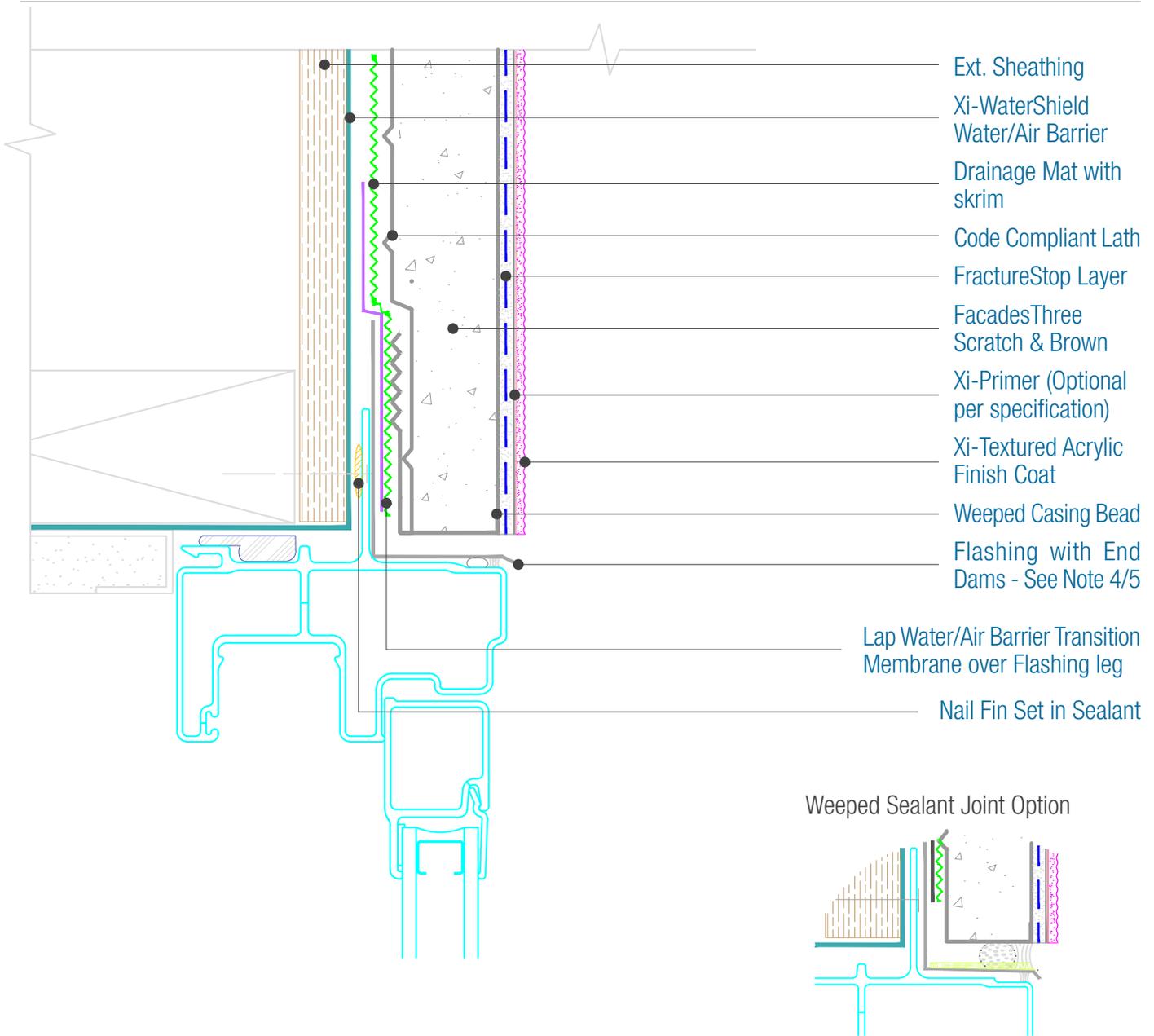
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FacadesThree IronClad Assembly Nail Fin Window Head

Date: 06-15-2021 | Detail: F3IC.II.1 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. Attach penetrations to structural member.
3. Provide Air Tight seals at all penetrations.
4. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.
5. Flashing must be installed with End Dams and be completely watertight

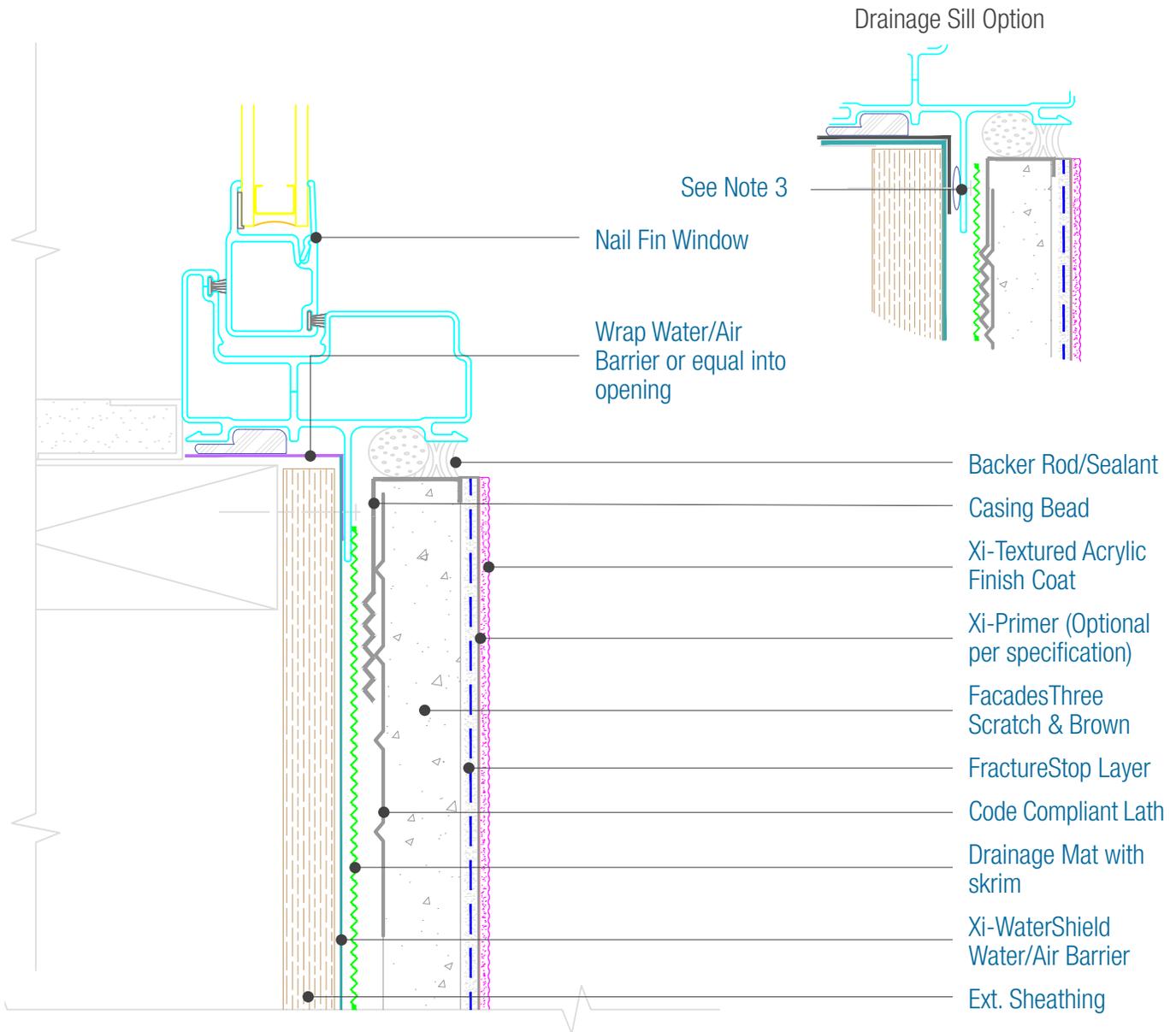
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FacadesThree IronClad Assembly Nail-Fin Window Sill and Jamb

Date: 06-15-2021 | Detail: F3IC.II.2 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
3. Provide Air Tight seals at all perimeter of window for an airtight seal.
4. For Rough Opening Protection and options see Water/Air Barrier Manufacturers installation instructions
5. At Sill, for a window that will drain behind the fin, spacers should be installed to accommodate drainage and not sealed, use Drainage Sill Option.

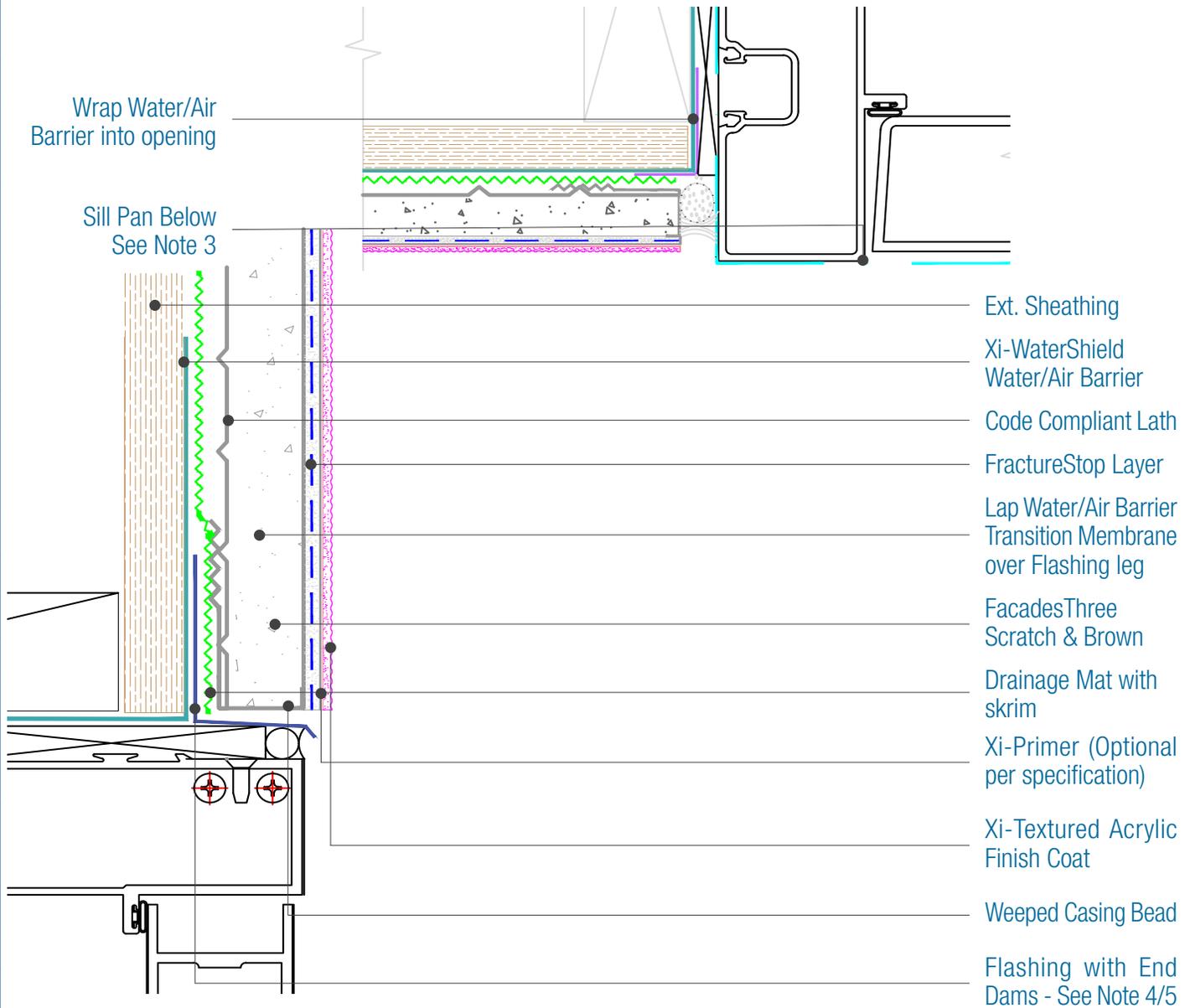
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FacadesThree IronClad Assembly Storefront Window Head and Jamb

Date. 06-15-2021 | Detail. F3IC.II.3 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. Provide Air Tight seals at all perimeter of opening for an airtight seal.
3. The Door must be set in a pan flashing and rough opening protection wrapped into that pan flashing.
4. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.
5. Flashing must be installed with End Dams and be completely watertight

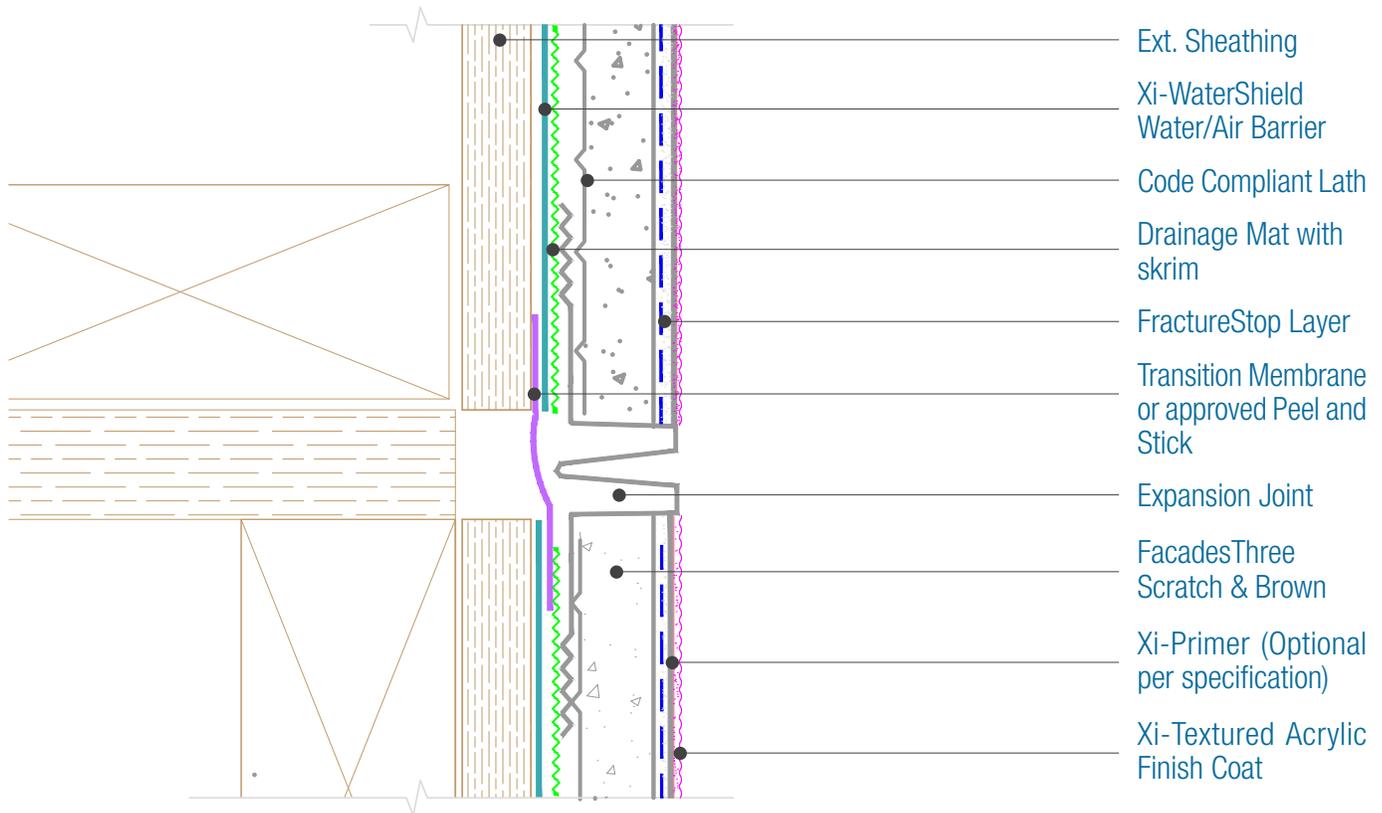
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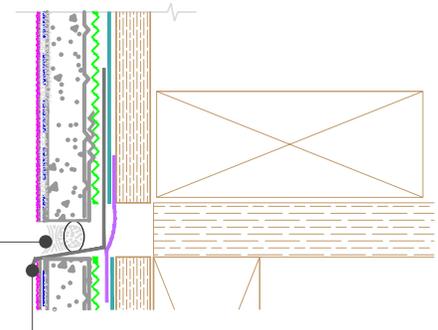
FacadesThree IronClad Assembly Expansion Joint

Date: 06-15-2021 | Detail: F3IC.III.1 v1



Flashed Expansion Joint Option

Backer Rod/Sealant
 with Weeps 16" oc
 Flashing with End
 Dams



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
3. Attach penetrations to structural member.
4. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.
5. Flashing must be installed with End Dams and be completely watertight

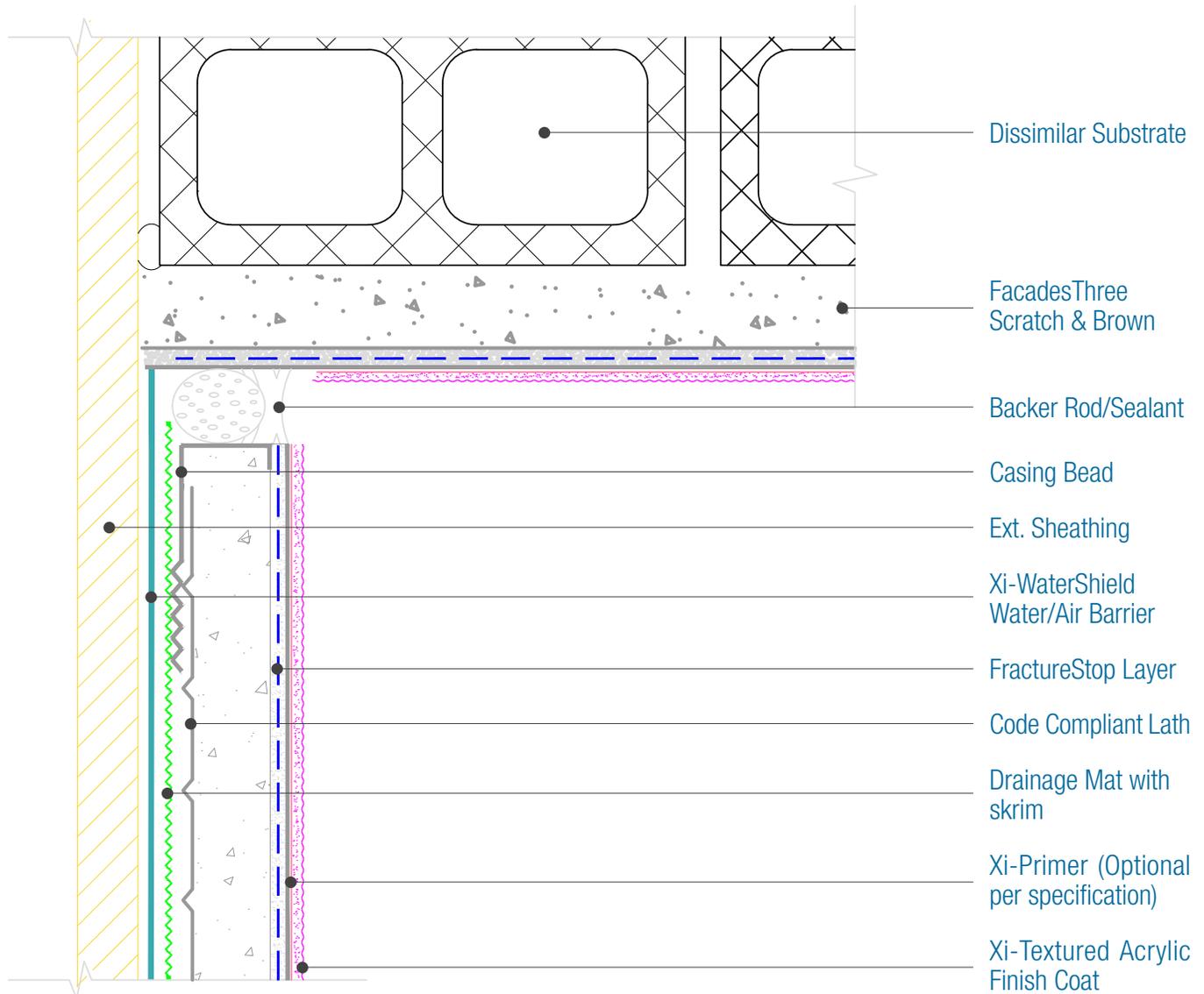
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FacadesThree IronClad Assembly Inside Corner Joint

Date. 06-15-2021 | Detail. F3FS.III.3 v1



NOTES:

1. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
2. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.

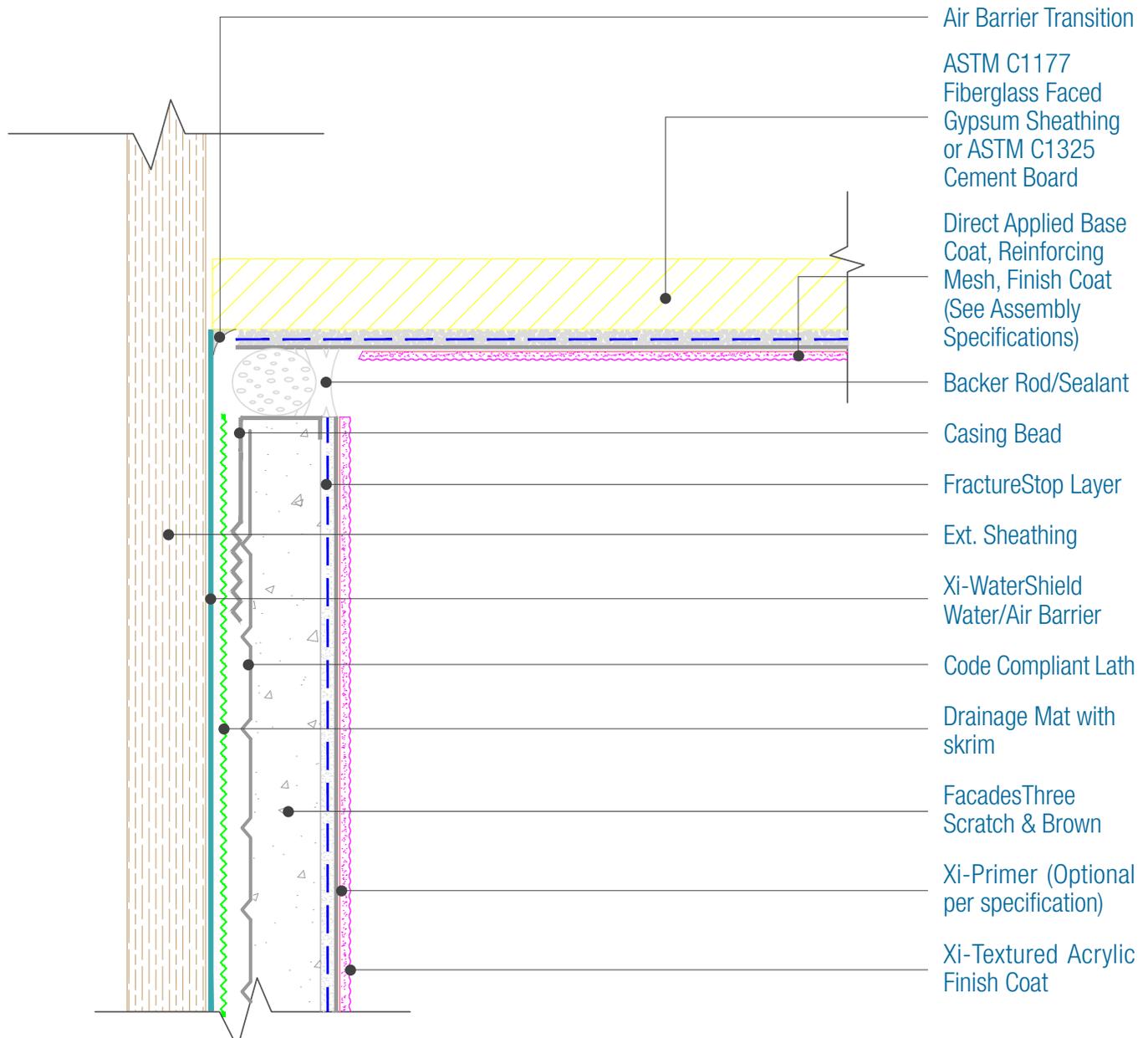
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FacadesThree IronClad Assembly Termination into Direct Applied Soffit

Date: 06-15-2021 | Detail: F3IC.IV.1 v1



- Air Barrier Transition
- ASTM C1177
Fiberglass Faced
Gypsum Sheathing
or ASTM C1325
Cement Board
- Direct Applied Base
Coat, Reinforcing
Mesh, Finish Coat
(See Assembly
Specifications)
- Backer Rod/Sealant
- Casing Bead
- FractureStop Layer
- Ext. Sheathing
- Xi-WaterShield
Water/Air Barrier
- Code Compliant Lath
- Drainage Mat with
skrim
- FacadesThree
Scratch & Brown
- Xi-Primer (Optional
per specification)
- Xi-Textured Acrylic
Finish Coat

NOTES:

1. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
2. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.

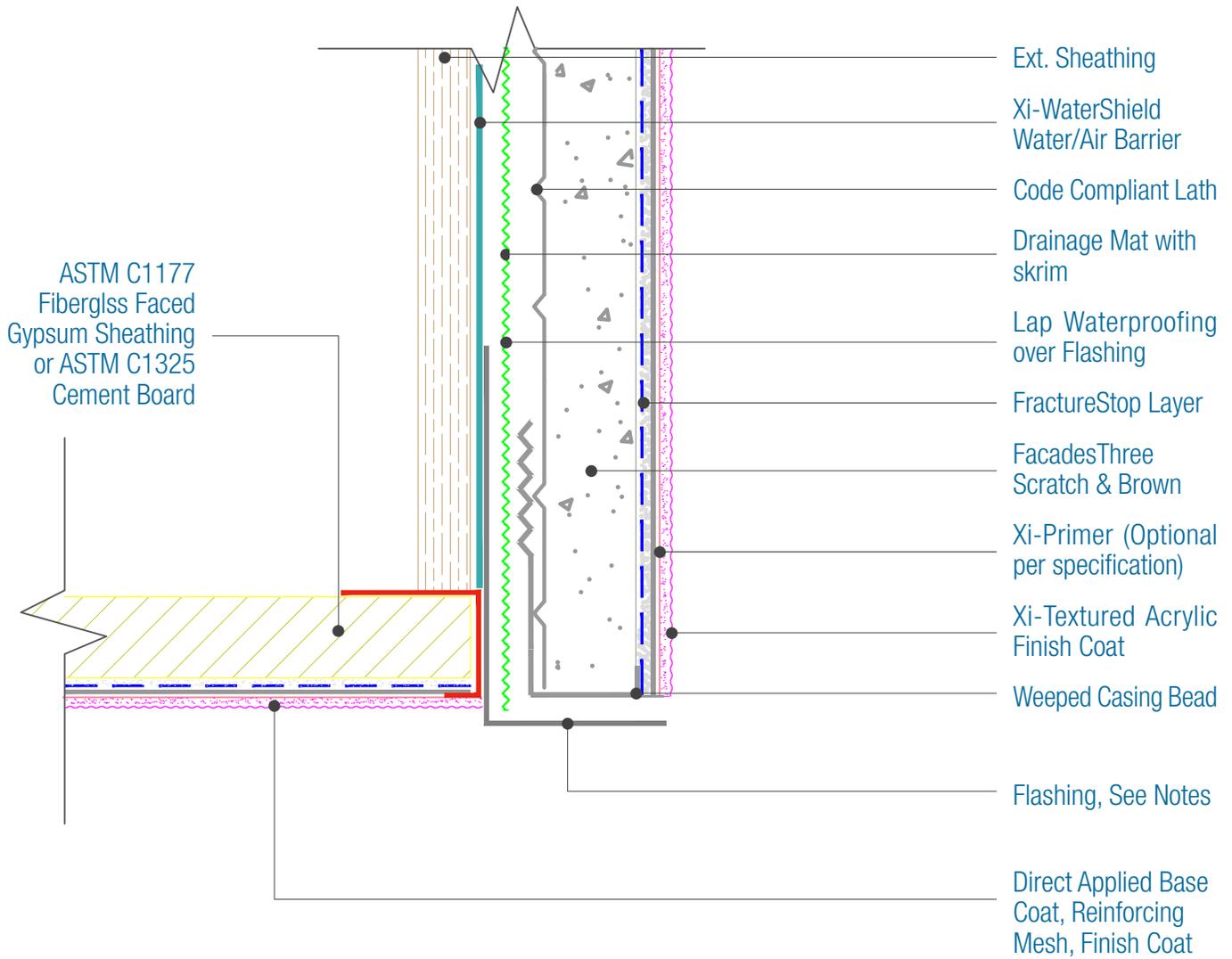
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FacadesThree IronClad Assembly Fascia Transition to Direct Applied Soffit

Date. 06-15-2021 | Detail. F3IC.IV.2 v1



NOTES:

1. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
2. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
3. The Fascia can drain either by wrapping the Water/Air Barrier or Transition Membrane into the Weeped Track or by draining between the Fascia and the Soffit PVC Accessories.

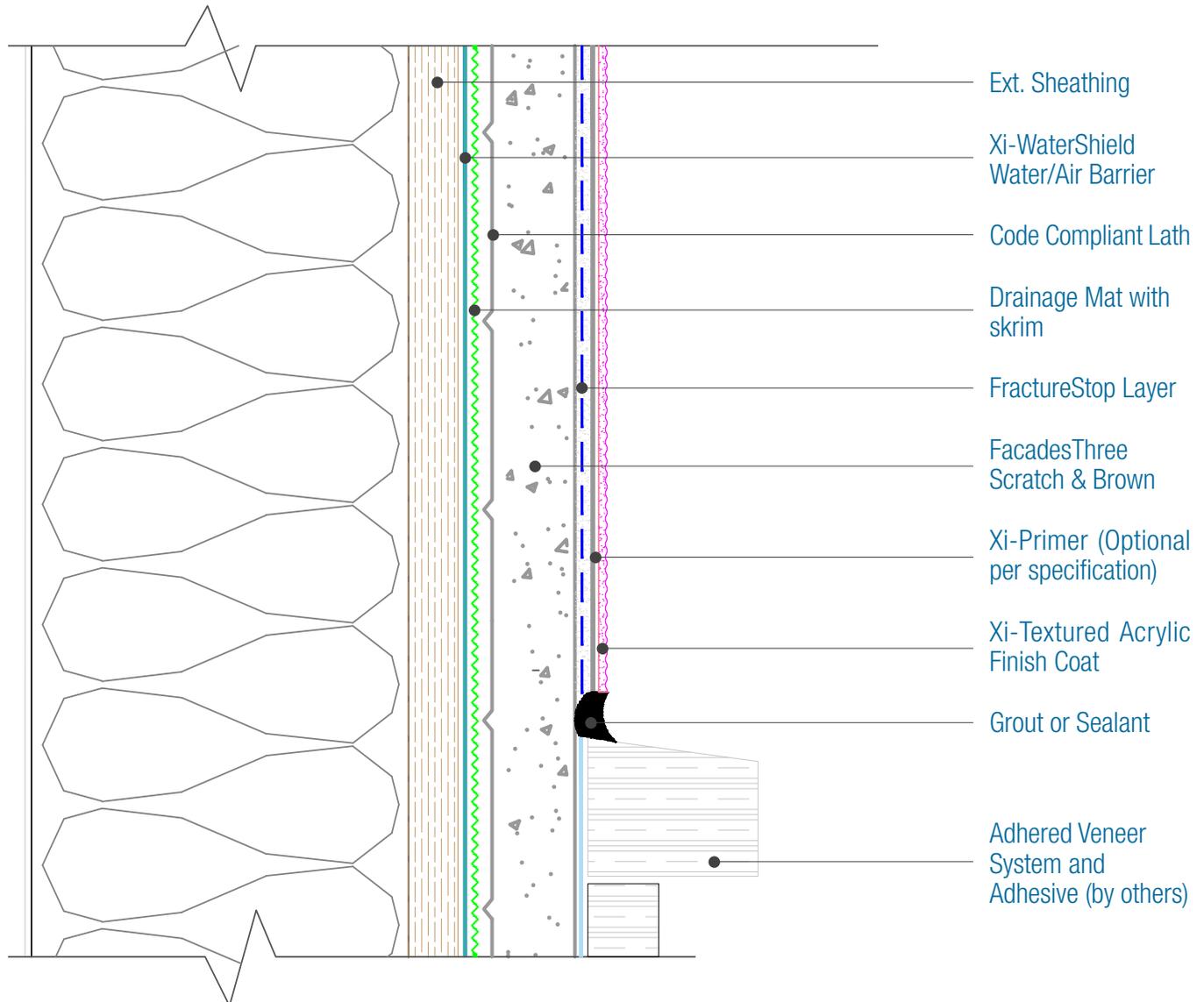
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FacadesThree IronClad Assembly Transition to Adhered Veneer

Date. 06-15-2021 | Detail. F3IC.IV.3 v1



NOTES:

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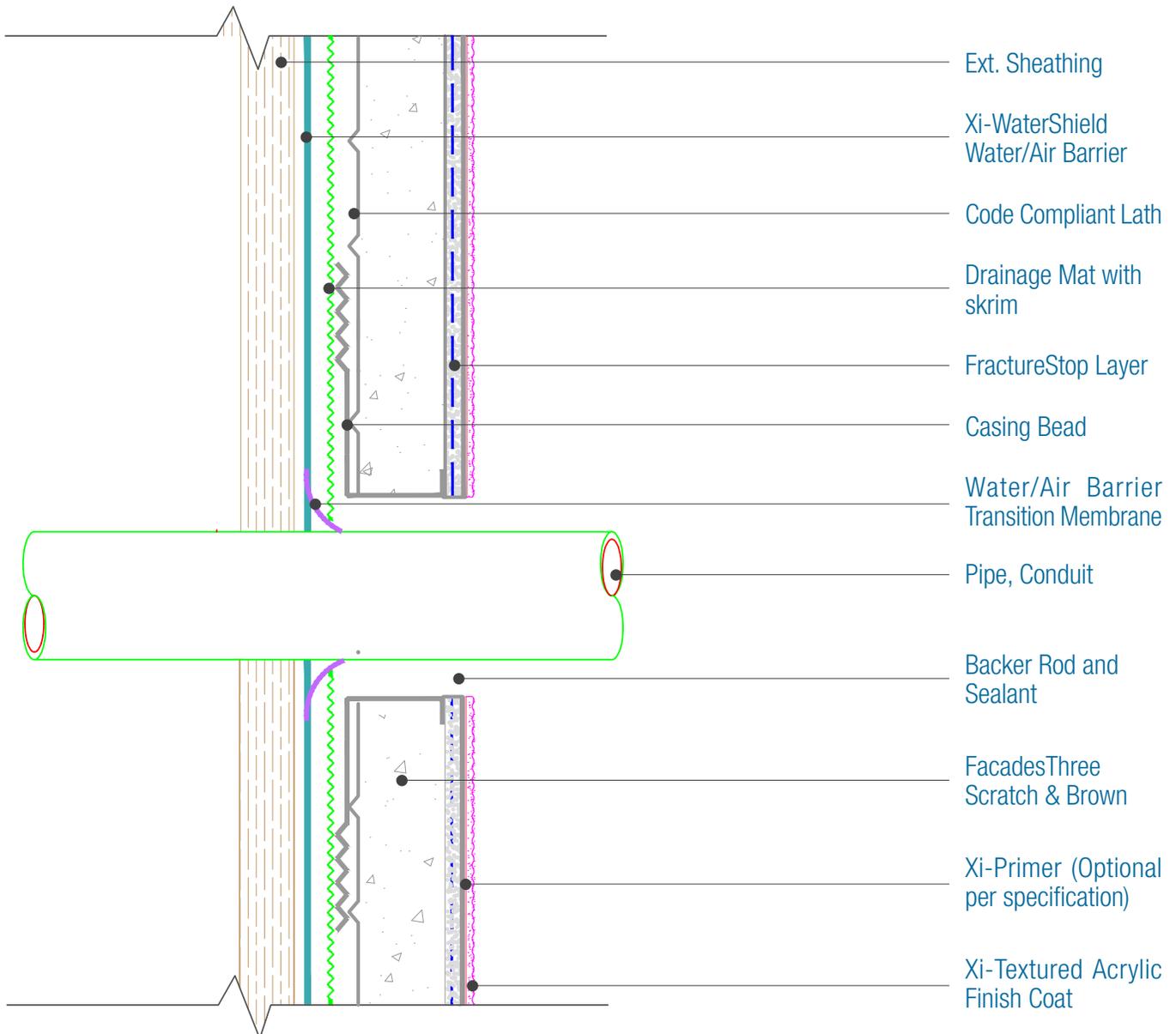
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FacadesThree IronClad Assembly Pipe/Conduit Penetration

Date: 06-15-2021 | Detail: F3FS.V.1 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. Pipe should be installed prior to the Cladding and the Water /air barrier transition membrane wrapped onto the pipe to create a water/air tight seal.
3. See Specification for Water/Air Barrier Transition Membrane Options.

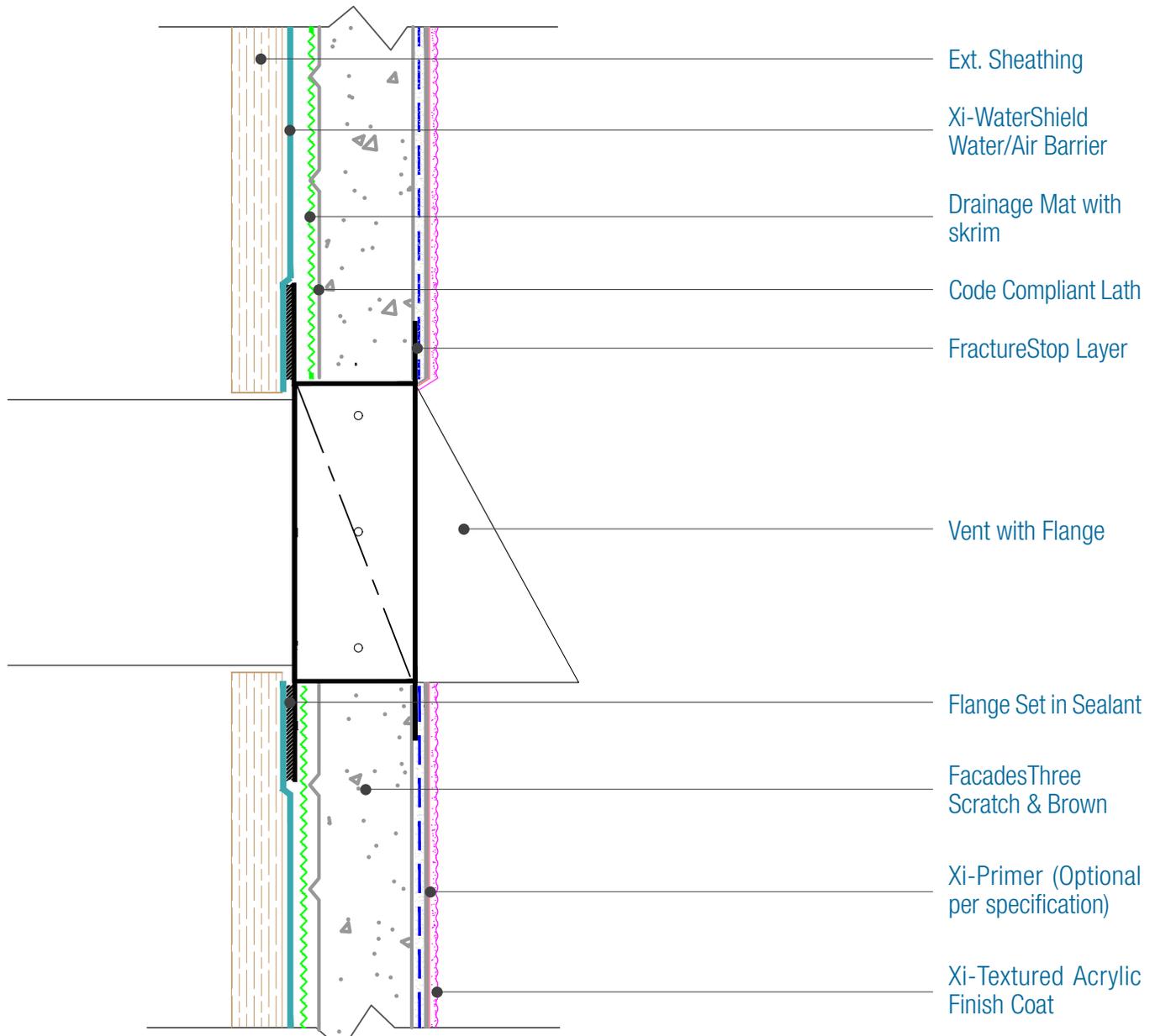
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FacadesThree IronClad Assembly Vent Attachment

Date: 06-15-2021 | Detail: F3IC.V.2 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. Attach penetrations to structural member.

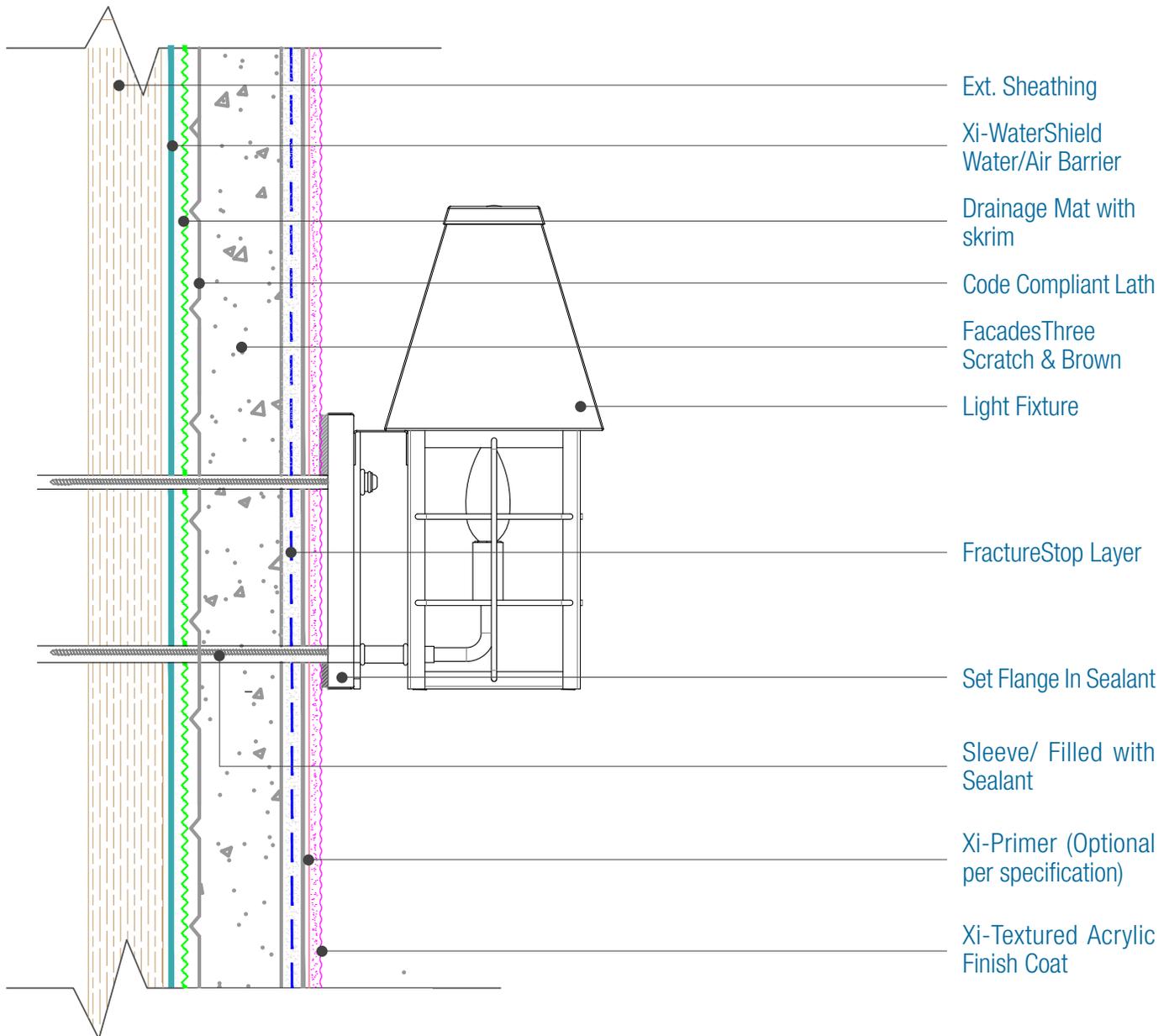
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FacadesThree IronClad Assembly Fixture Attachment

Date: 06-15-2021 | Detail: F3IC.V.3 v1



NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. Attach penetrations to structural member.

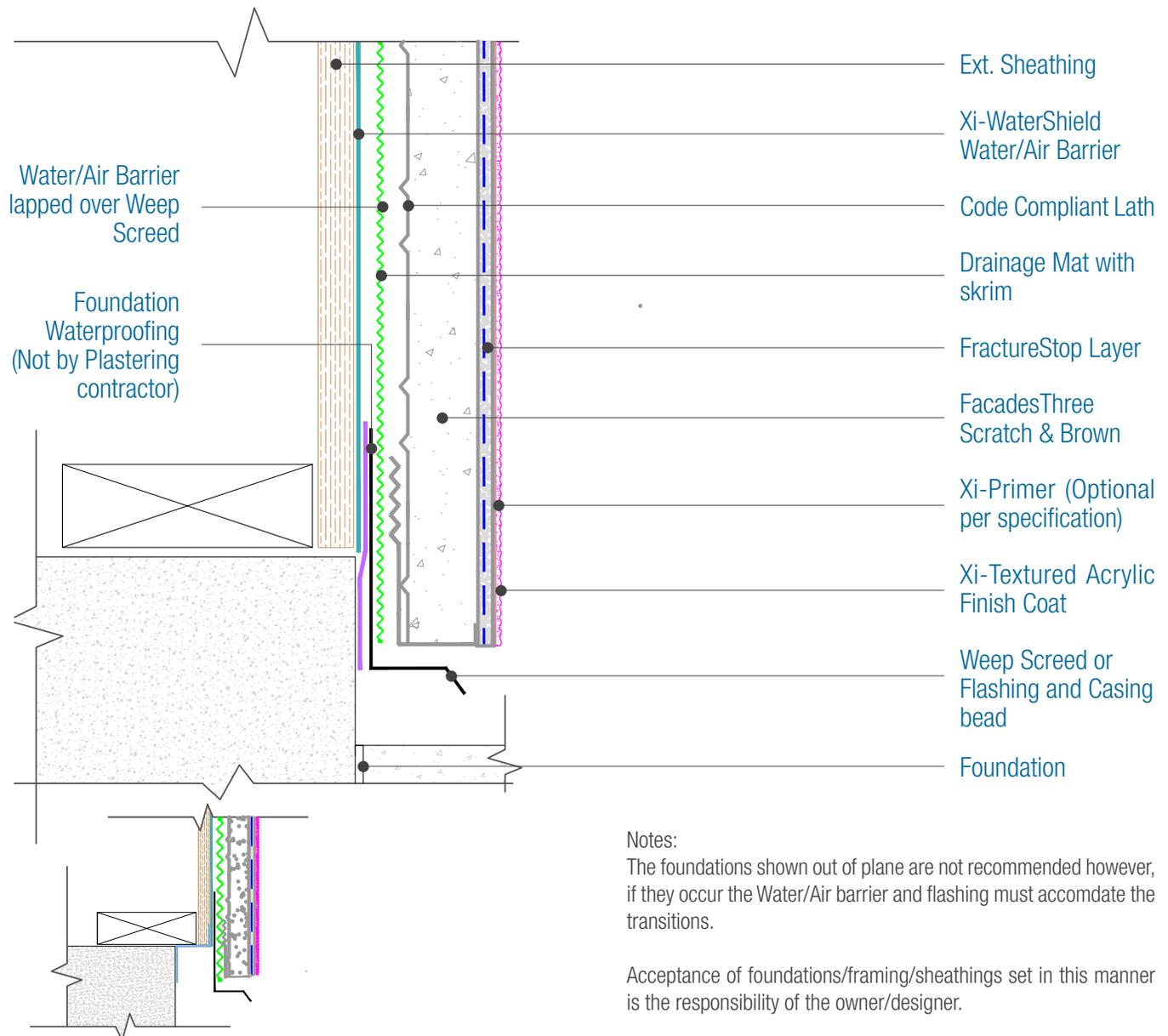
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NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. See project specifications for approved water/air barrier transition membranes.
3. Drainage must be continuous either behind the accessory or into a weeped track.
4. Assembly Termination: Minimum 4" above earth, 2" above sidewalk.
5. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.

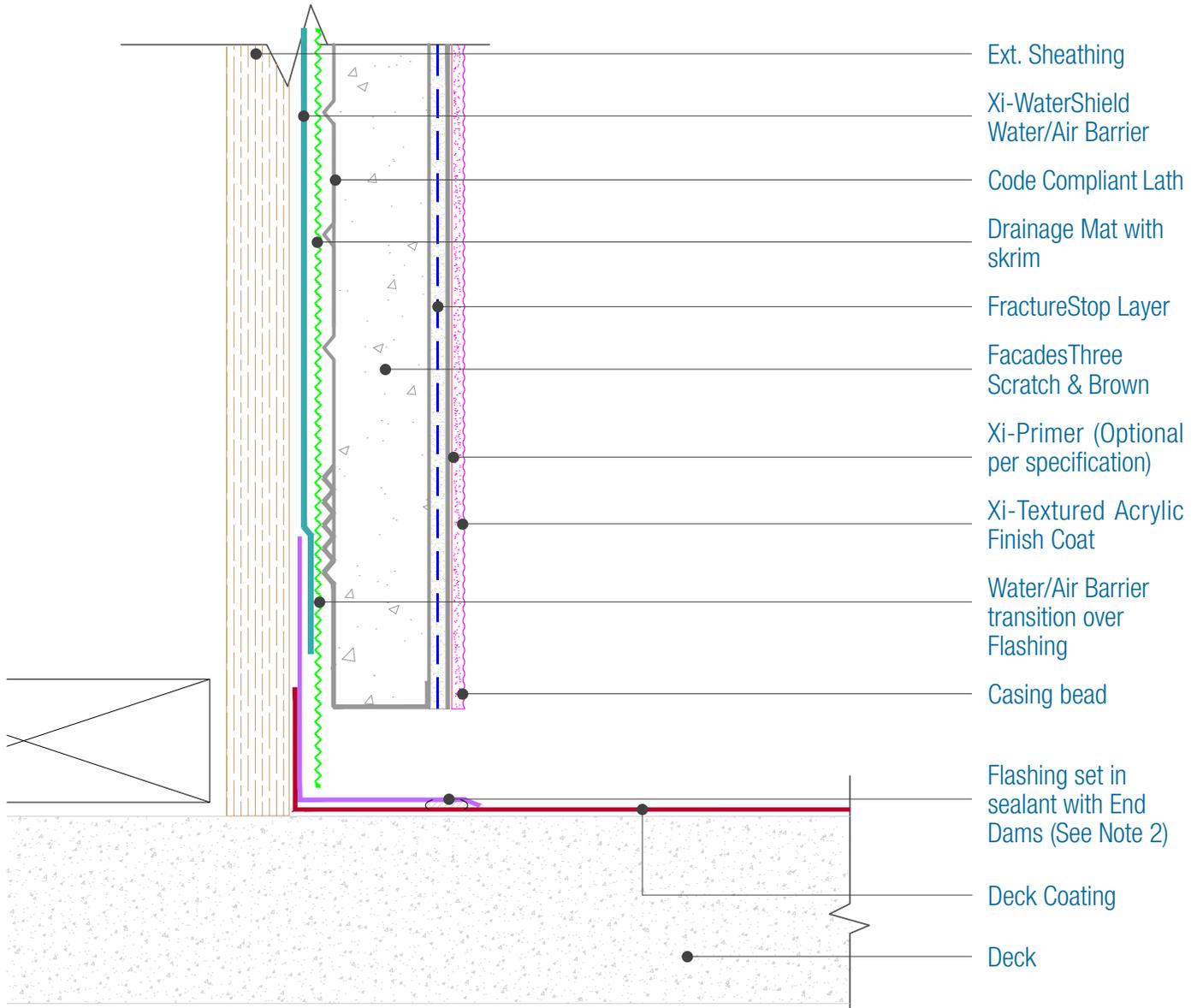
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FacadesThree IronClad Assembly Deck

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NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. See project specifications for approved water/air barrier transition membranes.
3. The flashing is not typically installed by the Plastering Contractor. Responsibility should be determined before construction.
4. Flashing must be watertight, and include end dams if applicable. If the flashing is not installed, backer rod and sealant with weeps is required.

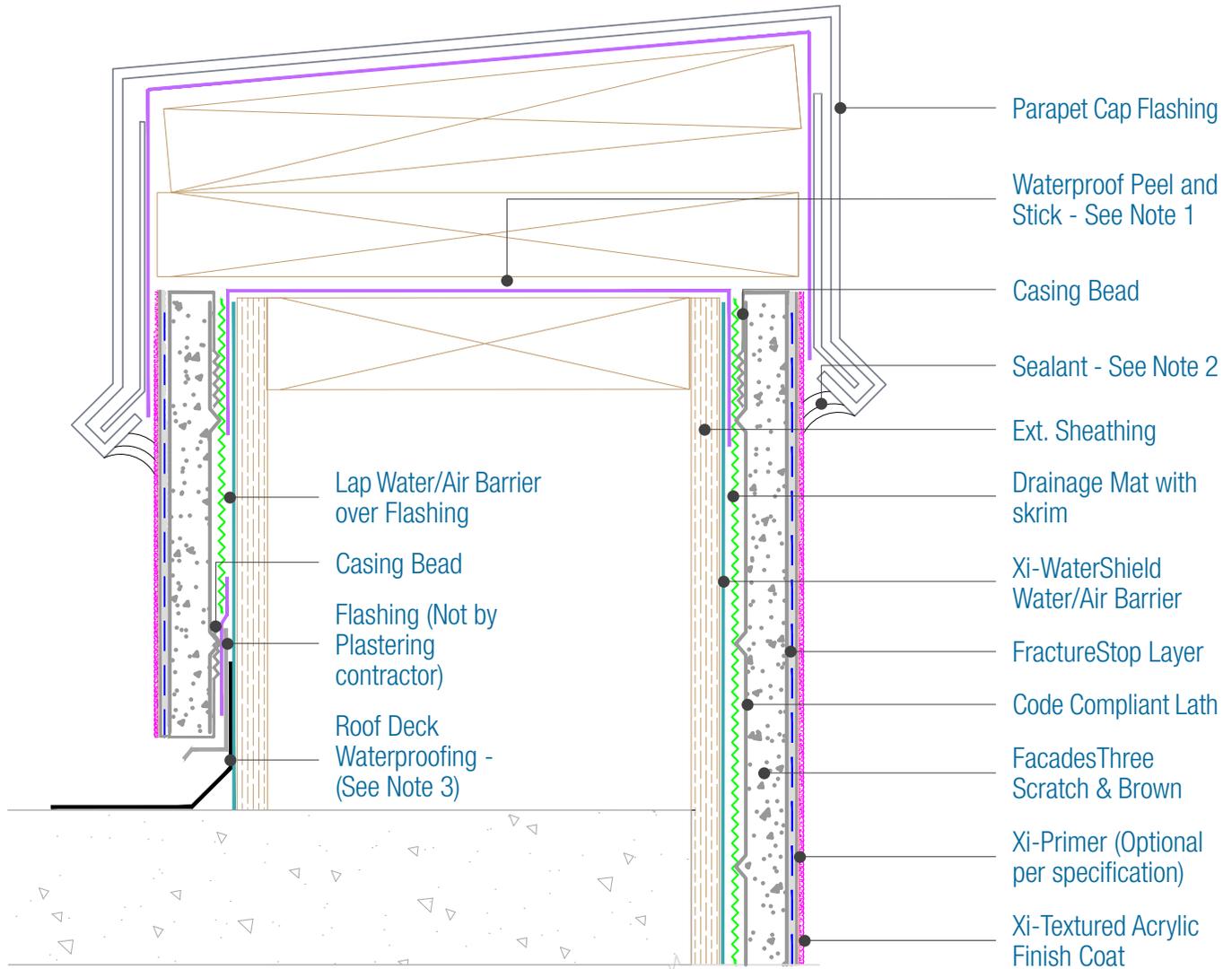
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FacadesThree IronClad Assembly Parapet

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NOTES:

1. FXI WaterShield transition and accessory products and installation can be found in the project specifications, product datasheets and the WaterShield Details.
2. Sealant should be omitted if the Parapet assembly must drain at this location.
3. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.

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