

FACADESXI Xi-TEXTURED COATING

DESCRIPTION AND USAGE

Xi-Textured Coating is a 100% Acrylic resin based, factory mixed, low maintenance textured coating, available in a variety of standard and custom colors. Xi-Textured Coating is used to coat and improve exterior masonry surfaces, stucco and interior wallboard to a textured, uniform finish.

USES

- Direct to CMU/Concrete, Stucco and Brick
- Interior Drywall
- Other substrates per FACADESXi

SHELF LIFE

18 months - stored off the ground, unopened, protected from moisture, extreme heat 90°F (32°C), and direct sunlight.

FEATURES / BENEFITS

- Excellent adhesion
- Mildew Resistant
- Vapor Permeable
- Covers imperfections in masonry
- Sprayable

PACKAGING / COVERAGE

5 Gallon Pails

40 - 50 square feet per gallon.

Coverages are approximate and will vary depending on application methods and environmental/surface conditions.

Available in Fine, Medium and Coarse textures.

Other factors that can affect coverage include texture, weather, surface temperature, mixing and application method, wall type and porosity, amount of water and mixing methods. Please verify in the field by using the same variables that will be used at the actual project.

CAUTIONS / LIMITATIONS

- Use only on surfaces that are sound, dry, clean, unpainted, and free from any residue that may affect the ability of the product to bond.
- Cold or humid weather will extend drying time.
- Application in direct sunlight will reduce open time significantly.
- Use clean materials and tools to prevent contamination of the material.
- Not for use below grade, or in immersion.
- Not for direct use over wood substrates.
- Do not over water the mix.
- In no way is FACADESXi responsible for color variations or color correctness after the product has been applied or for application or substrates out of accordance with the manufacturers, building code, association standards or guidelines.
- Wear protective eye-wear and clothing.



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SURFACE PREPARATION / JOB CONDITION

Temperature must be 40°F (4°C), at time of installation and for 24 hours after installation. Substrates must be above 40°F (4°C), unpainted and clear of dirt, dust, chalk, mildew, algae, foreign materials, etc.

Painted/loose/damaged substrates must have the loose paint removed and damage repaired.

Concrete Masonry Stucco:

- Any new concrete surfaces or masonry work must wait a minimum of 28 days, or until the wall has a pH between 6 and 9, before the product is applied. Xi-FastPrime may be used to decrease the pH of the wall.
- Form-release agents. Dirt, efflorescence frost, and any bond breakers must be removed prior to application
- Patch and repair any non uniform areas to create a smooth surface and allow to dry.

Interior drywall:

Treat joints and fasteners per manufacturer and association application guidelines.

For surface preparation questions or further information, contact the FACADESXi Technical team.

Porous surfaces:

Apply an applicable block filler or level coat prior to coating.

MIXING

1. Thoroughly mix with a rust-free, clean paddle until the entire product is consistent throughout the pail. Avoid air bubbles while mixing.
 2. A small amount of water may be added for workability. When using multiple pails, use the same amount of water in each one (up to one pint per 5 gallons)
- Keep the container closed when not in use.
 - Do not overwater

CLEANUP

Clean tools and equipment with water immediately after use. Dried material can only be removed mechanically.

APPLICATION

Before beginning:

Double check the color is the selected color. Color and samples must be approved by the owner prior to installation.

- Always maintain a wet edge when applying.
- Work product into all corners and joints for smooth application.
- Cover each wall section with finish from the same batch number to maintain color consistency. Batch to batch may have very slight color variations.
- Do not apply in direct sunlight.
- Apply product with a clean, stainless steel trowel.
- Primer is always recommended for the smoothest most consistent color and texture.
- Do not install onto areas to receive sealant joints.
- 2 coats is recommended and may be required to ensure complete coverage.
- The first coat may be Xi-Primer or Xi-FastPrime.

Spray application recommendations:

For best results, application using the spray method should be executed with consistent motion and pressure. Maintain a consistent distance and angle when using spray application.

A brush or roller may be used in small areas

- A sample/mock up should be submitted and approved using the same tools, methods and products that will be used on the project.
- Protect the finish from rain, freezing, until cured at least 1-4 hours, longer in cold or humid climates before application of finishes.
- Under normal humidity and temperatures, drying time ranges from 1-4 hours. Drying time may exceed this range with high humidity and cold temperatures.



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SAFETY

**KEEP OUT OF REACH OF CHILDREN.
FOR PROFESSIONAL USE ONLY.
DO NOT ALLOW PRODUCT TO FREEZE.
VOC < 10 grams per liter.**

The instructions for use and application and warnings have been prepared in good faith based on the information available at the time of publication.

All instructions are intended to provide product users with the proper guidelines for use and application under normal working and environmental conditions. Because each project and user is different, FACADESXi cannot be held responsible for any consequences of variations in conditions or for unforeseen conditions when using this product.

For the most up to date information go to www.facadesxi.com

WARNINGS

INHALATION

This product is considered an irritant if proper precautions aren't followed. Use a NIOSH approved respirator mask and adequate ventilation when using the product. Avoid overexposure. Open windows and doors to confined areas during the application and drying process. Ensure fresh airflow is available. Leave the area of application immediately if you experience watery eyes, dizziness, or a headache.

SKIN CONTACT

Do not get product in your eyes or on your skin. Wash hands thoroughly after use.

EYE CONTACT

Rinse eyes thoroughly with water for several minutes. Remove contact lenses then continue to rinse.

DO NOT TAKE INTERNALLY

Immediately contact the Poison Control Center if swallowed. Store product in its original container sealed tightly after use.

EXPOSURE TO LEAD

Scraping sand or old paint chips may result in toxic lead exposure. Contact the National Lead Information Hotline at **1-800-424-LEAD** or head over to <https://epa.gov/lead> for more information.

PLEASE NOTE

The most current Safety Data Sheet and Product Data Sheet can be found on our website for more information on product handling.

CONTACT FACADESXi TECHNICAL FOR SPECIFIC INSTRUCTIONS.

