FacadesOne Xi-Series
Assembly Details

FacadesOne Xi-Series Assembly Overview

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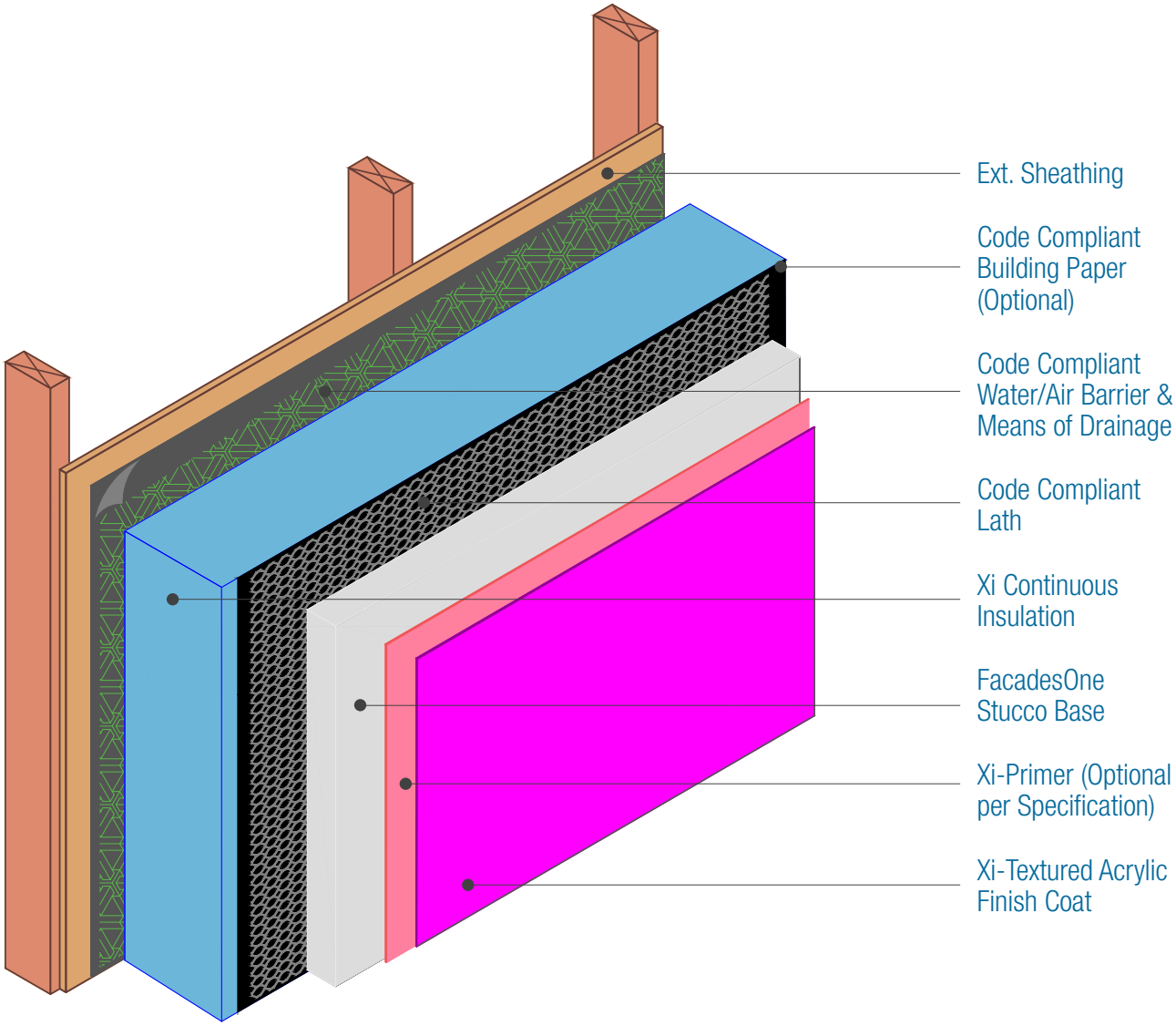
FacadesOne Xi-Series Assembly
Assembly Overview - Isometric

Date: 10-15-2020 | Detail. F1XI.I.1 v1



NOTES:

1. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
2. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.

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Assembly Overview

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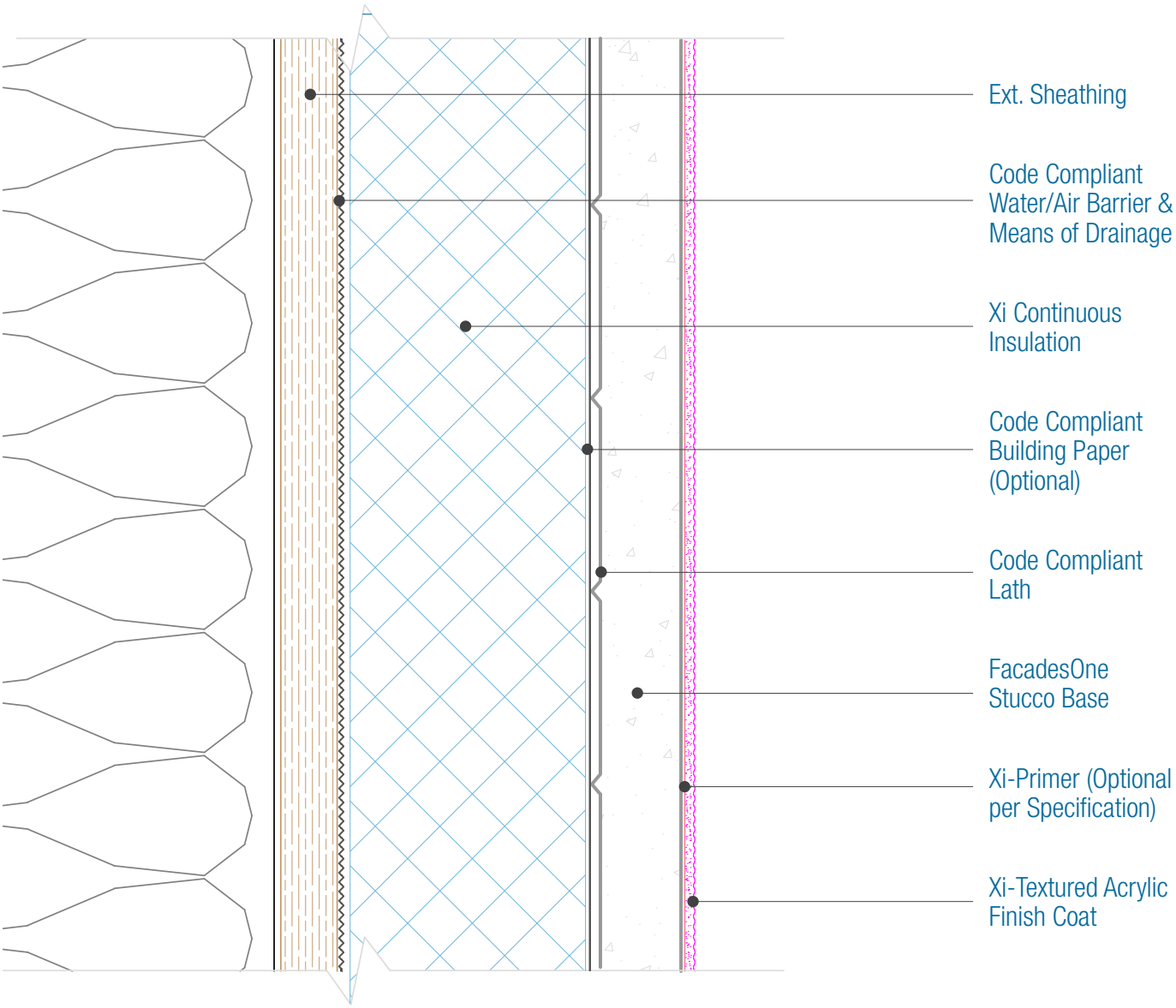

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FacadesOne Xi-Series Assembly
Assembly Components

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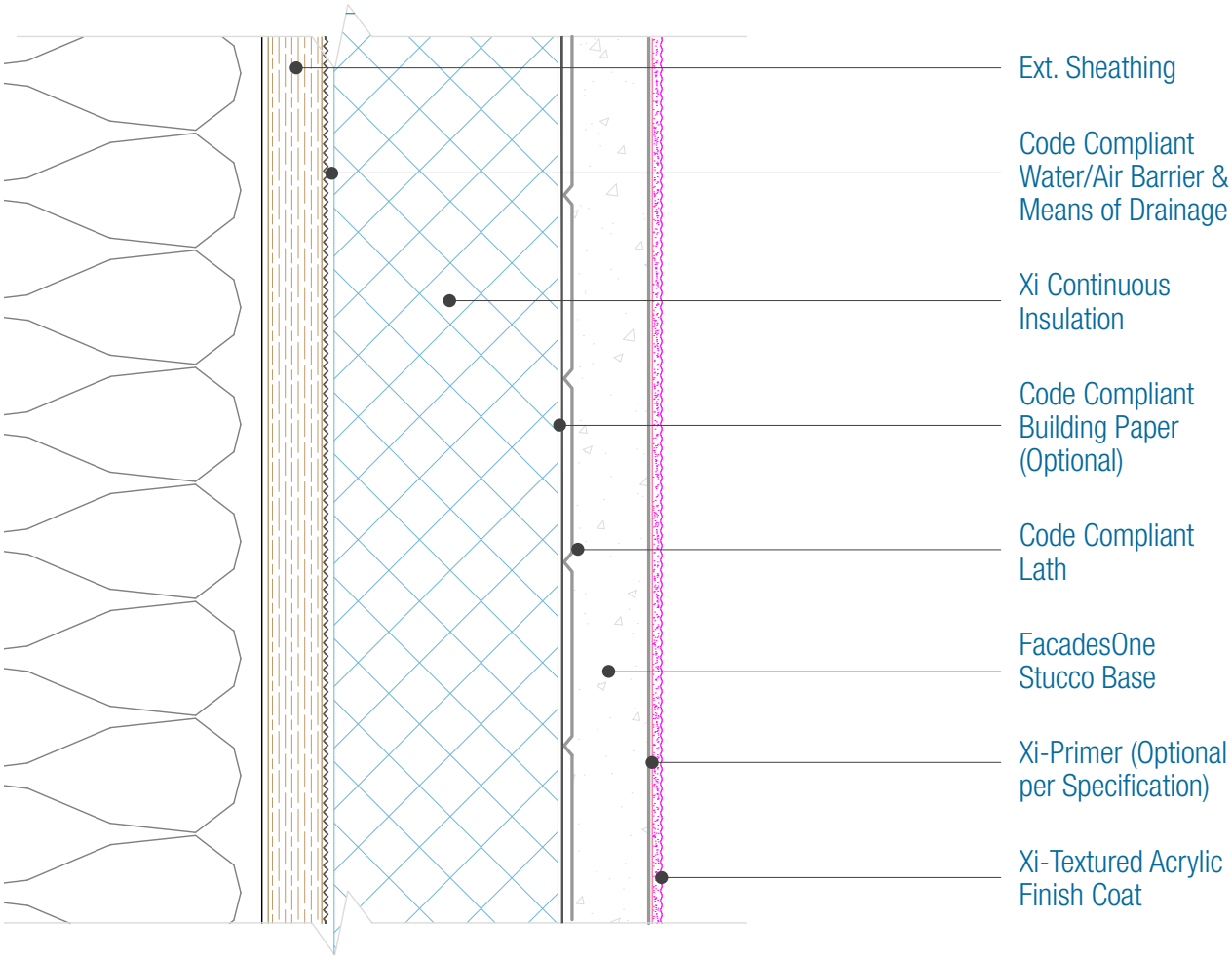

Framing
- ☐ Wood ☐ Metal

Xi Continuous Insulation
- ☐ EPS ☐ Polyiso
- ☐ XPS ☐ Other

Means of Drainage
- ☐ Drainage Insulation Board
- ☐ Tyvek Stuccowrap/Equal
- ☐ Drainage Mat

Sheathing
- ☐ OSB
- ☐ Plywood
- ☐ Cement Board
- ☐ Fiberglass Faced Gypsum

Xi-Textured Acrylic Finish Coat
- ☐ Smooth ☐ Fine ☐ Coarse

Primer (Optional per specification)
- ☐ Xi-Alkali Resistant Primer

Code Compliant Lath
- ☐ 2.5lb/yd² Expanded Metal Lath
- ☐ Woven Wire Lath
- ☐ Plastic Lath
- ☐ Per Specifications

FacadesOne Stucco Base
- ☐ FacadesOne Concentrate
- ☐ FacadesOne Sanded

Water / Air Barrier
- ☐ Code compliant by other Mfr

Code Compliant Building Paper
- ☐ By Others

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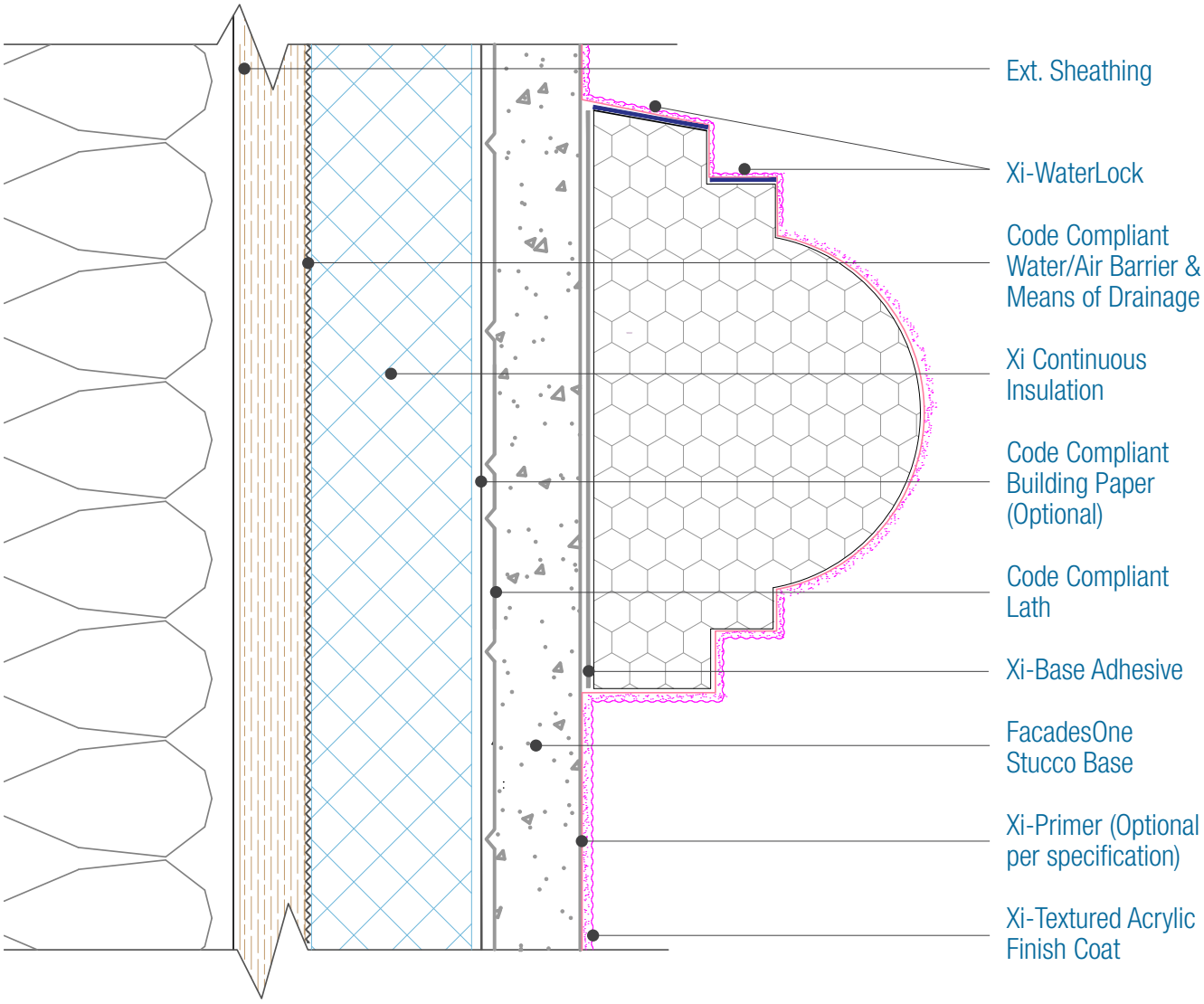
FacadesOne Xi-Series Assembly Foam Shape

Date. 06-15-2020 | Detail. F1XI.I.4 v1



NOTES:

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2. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.
3. Foam shape thickness for Non-combustible construction are limited to 4 inches in thickness.
4. Horizontal Sloped surfaces of foam shapes must be coated with FacadesXi-WaterLock.
5. Slope Minimums: Standing Snow areas - 6:12, No Standing Snow - 3:12

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FacadesOne Xi-Series Assembly Outside Corner

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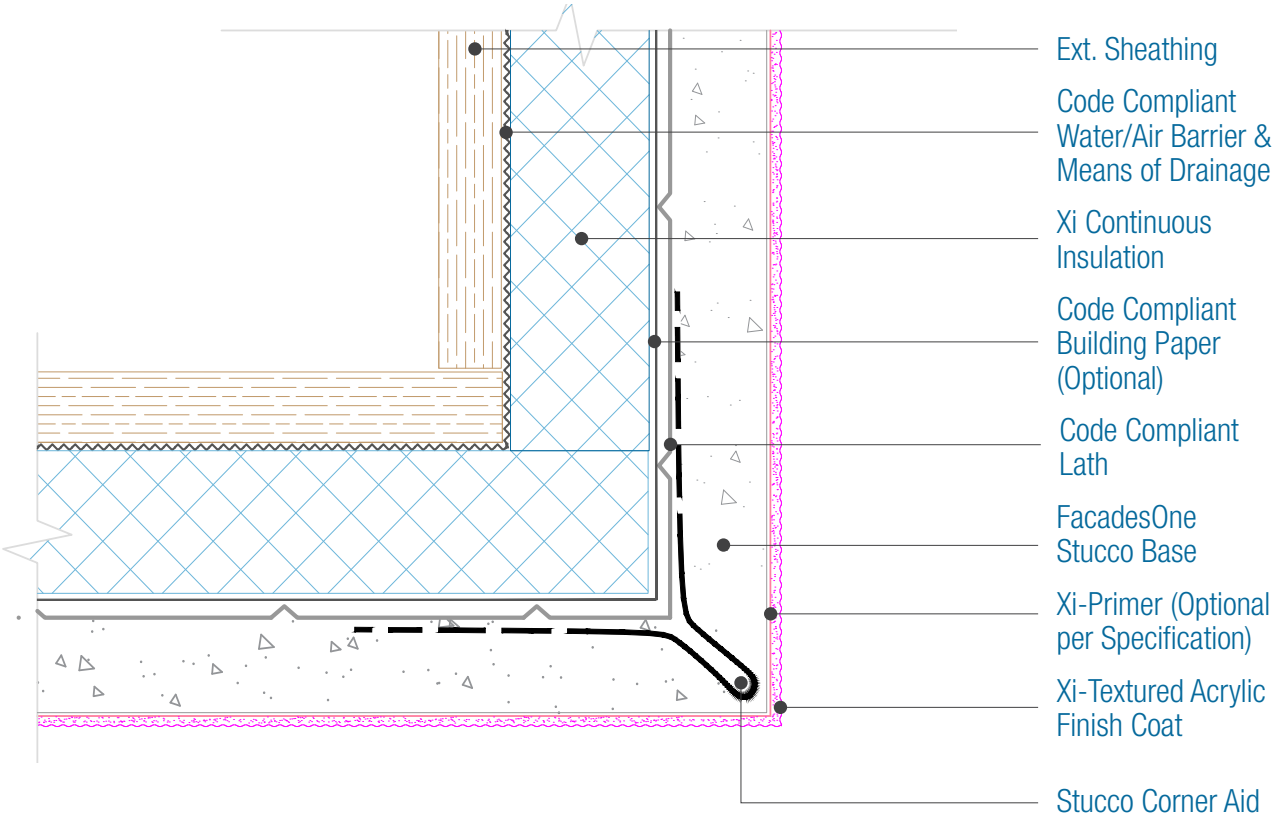

NOTES:

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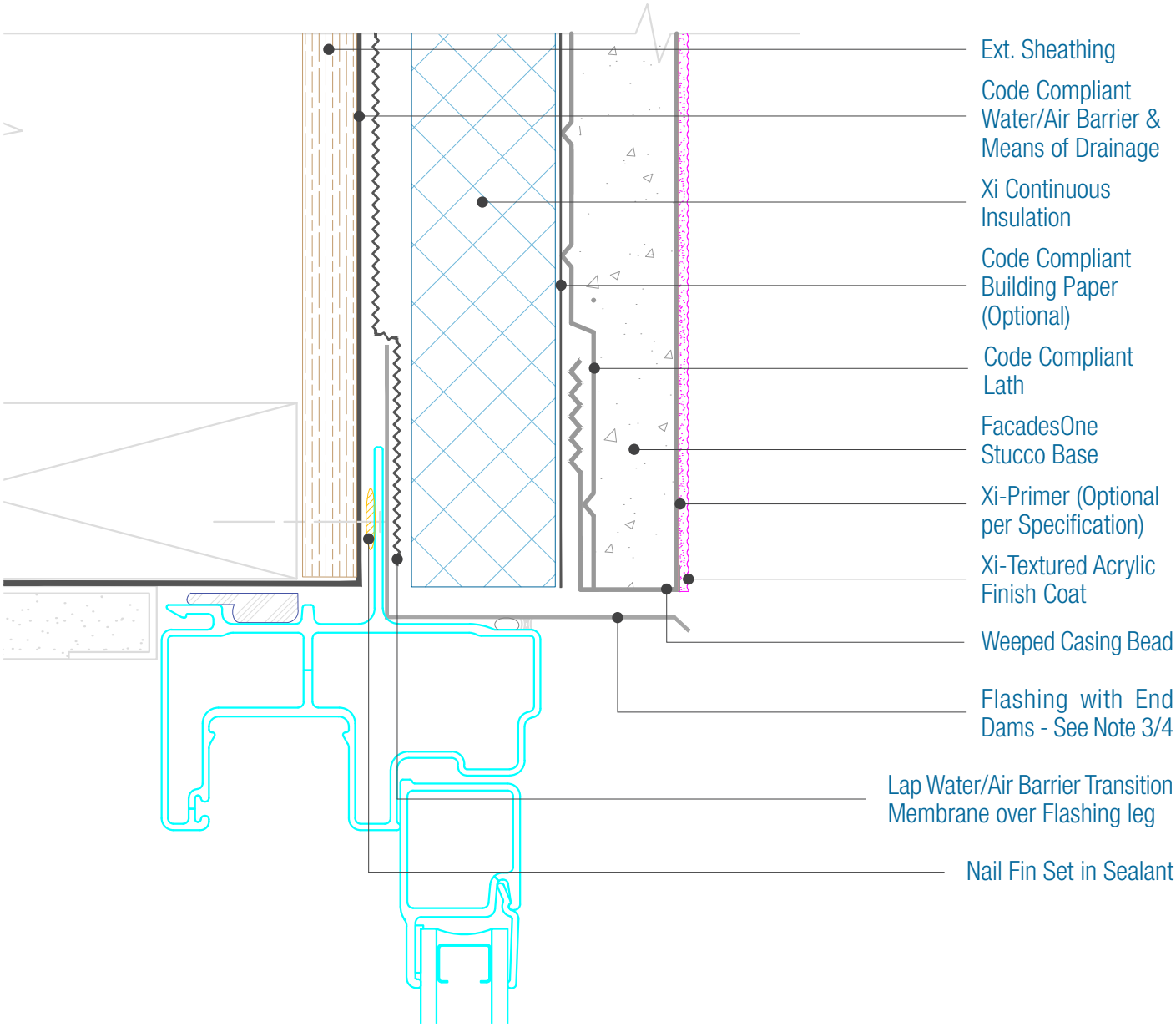
FacadesOne Xi-Series Assembly
Nail Fin Window Head

Date. 06-15-2020 | Detail. F1XI.II.1 v1



NOTES:

1. Attach penetrations to structural member.
2. Provide Air Tight seals at all penetrations.
3. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.
4. Flashing must be installed with End Dams and be completely watertight
5. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
6. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.

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FacadesOne Xi-Series Assembly Nail-Fin Window Sill and Jamb

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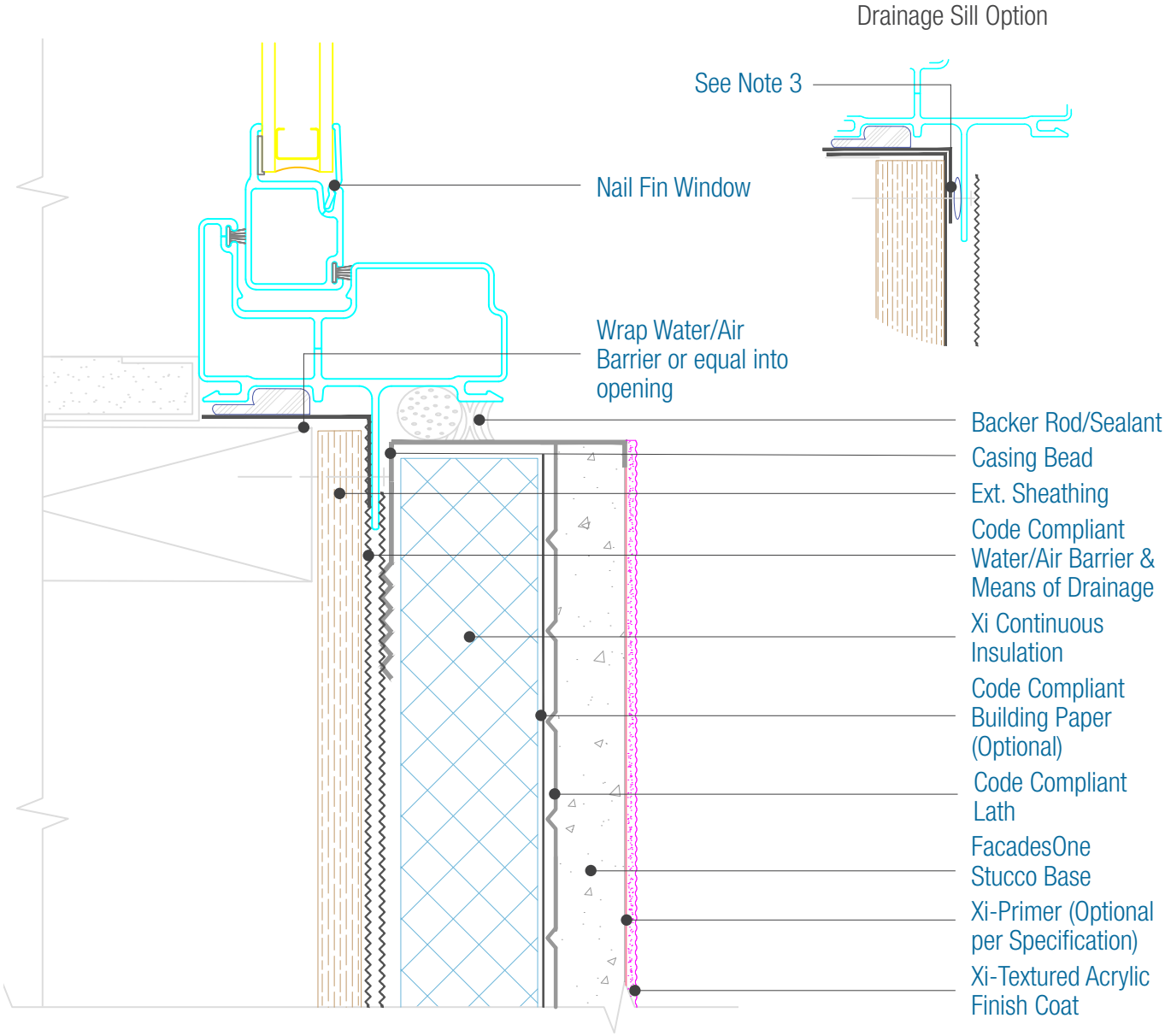

NOTES:

1. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
2. Provide Air Tight seals at all perimeter of window for an airtight seal.
3. At Sill, for a window that will drain behind the fin, spacers should be installed to accommodate drainage and not sealed, use Drainage Sill Option.
4. For Rough Opening Protection and options see Water/Air Barrier Manufacturers installation instructions
5. For full assembly options, materials and placement of materials refer to the specific FacadesXi System specifications.
6. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.

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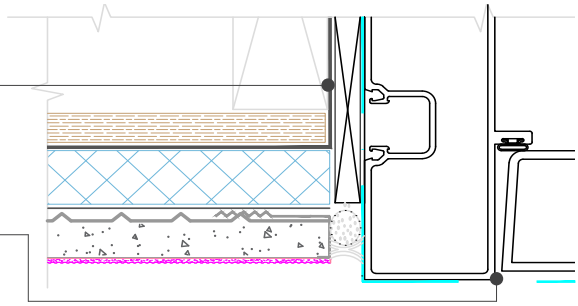
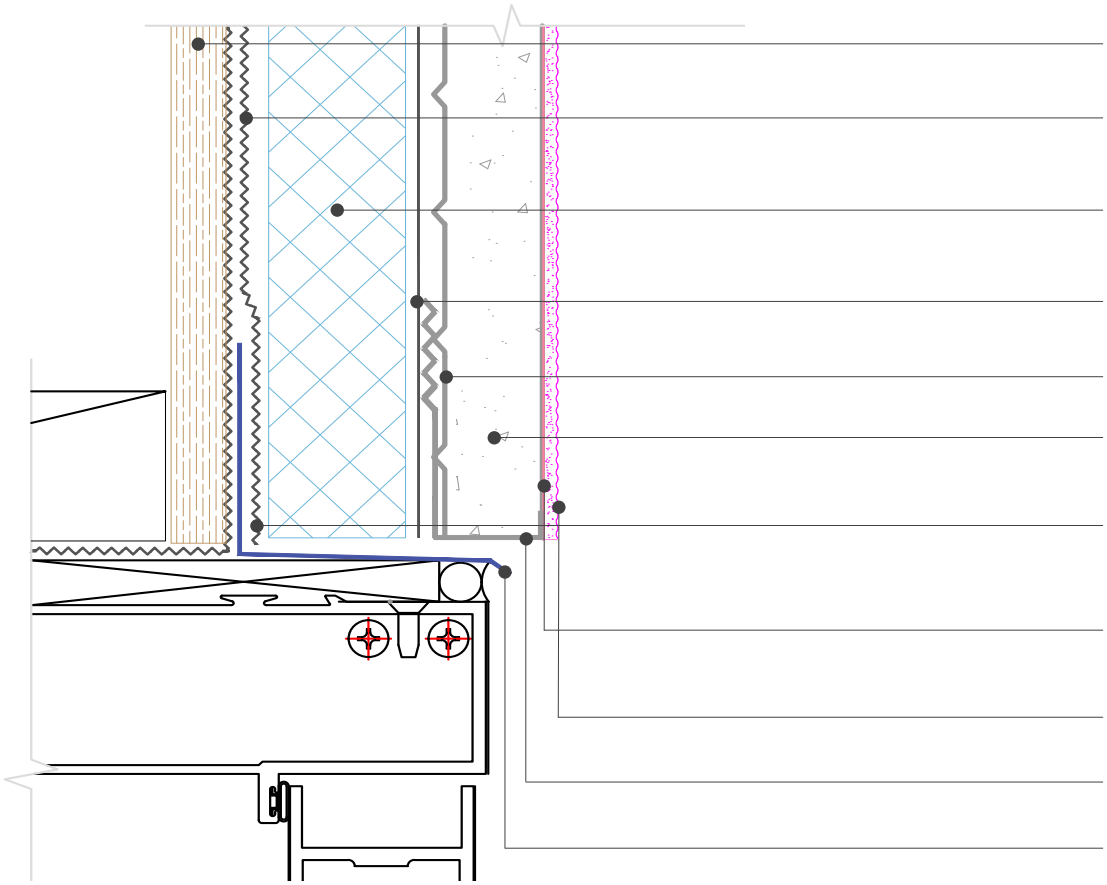
FacadesOne Xi-Series Assembly Storefront Window Head and Jamb

Date. 06-15-2020 | Detail.F1XI.II.3 v1





NOTES:

1. Provide Air Tight seals at all perimeter of opening for an airtight seal.
2. For Rough Opening Protection and options see Water/Air Barrier Manufacturers installation
3. The Door must be set in a pan flashing and rough opening protection wrapped into that pan flashing.
4. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.
5. Flashing must be installed with End Dams and be completely watertight
6. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
7. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.

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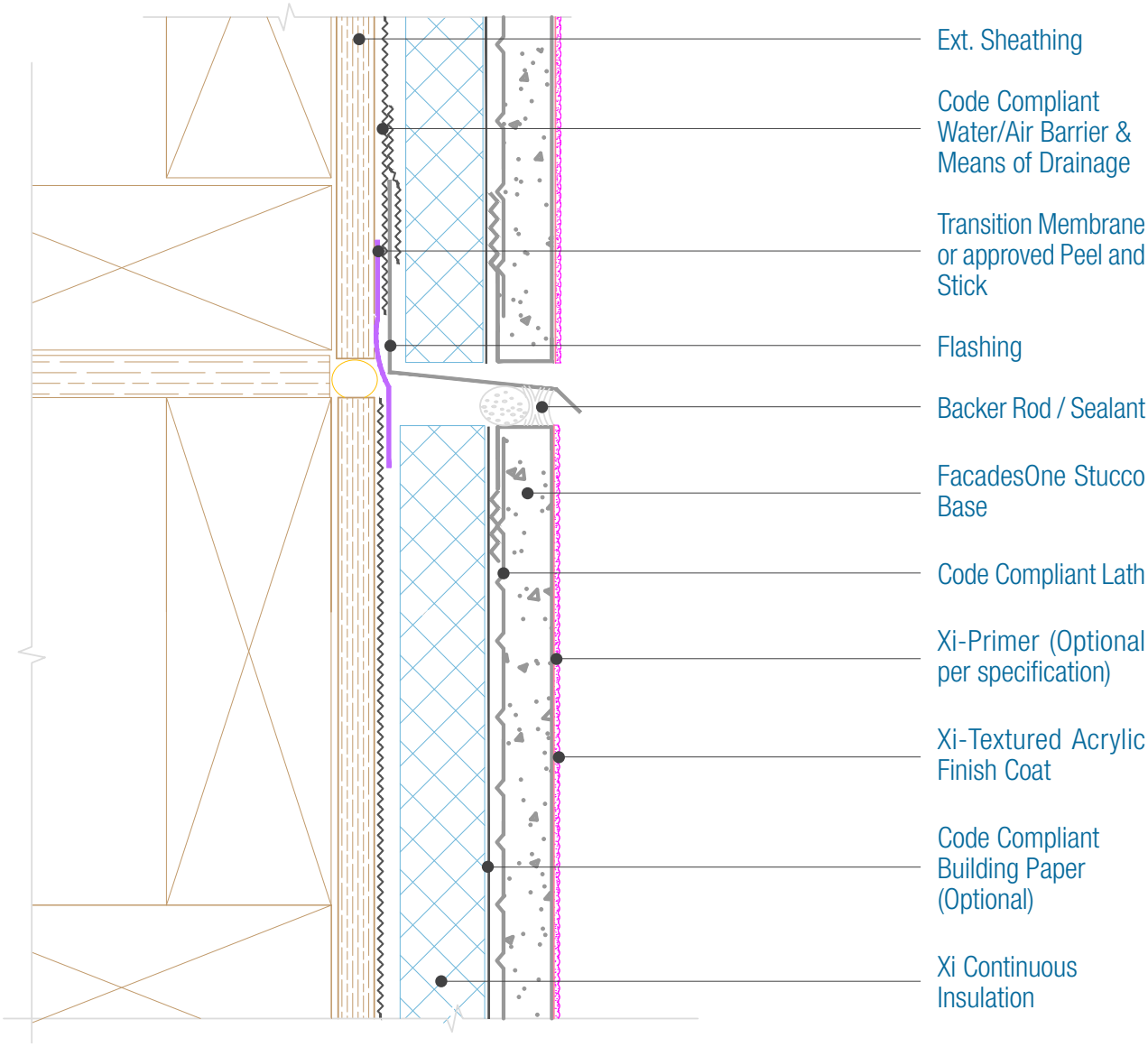
FacadesOne Xi-Series Assembly Expansion Joint

Date. 06-15-2020 | Detail.F1XI.III.1 v1



NOTES:

1. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
2. Attach penetrations to structural member.
3. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.
4. Flashing must be installed with End Dams and be completely watertight.
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FacadesOne Xi-Series Assembly Control Joint

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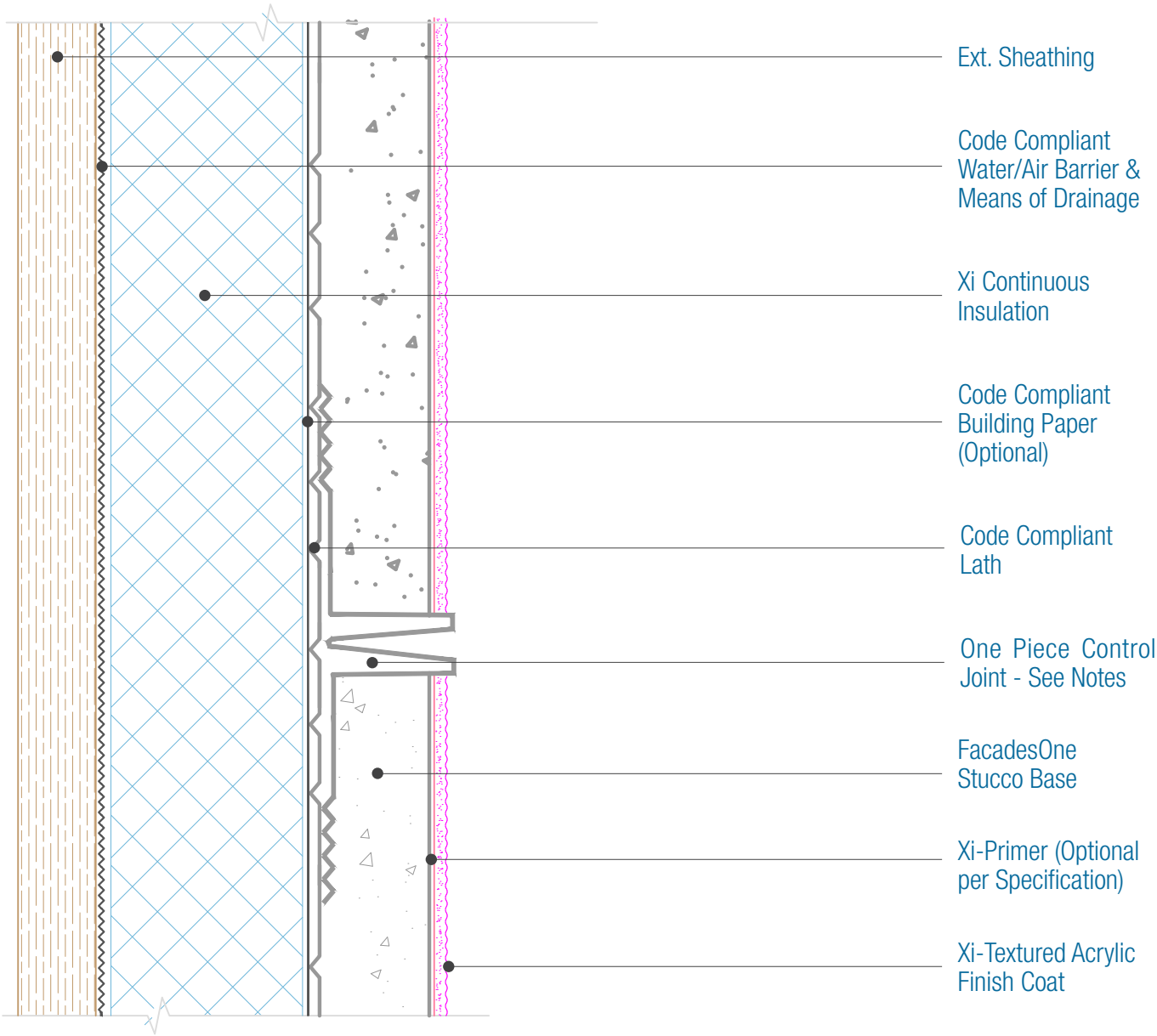

NOTES:

1. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
2. The Lath is shown continuous behind the control Joint. This is allowed by FACADESXi however the decision is that of the designerand the building code official. See specifications for more information.
3. The Control joint may also be 2 Casing Beads back to back with a sealant joint, however the framing must be installed to allow the attachment of both casing beads to a structural member.
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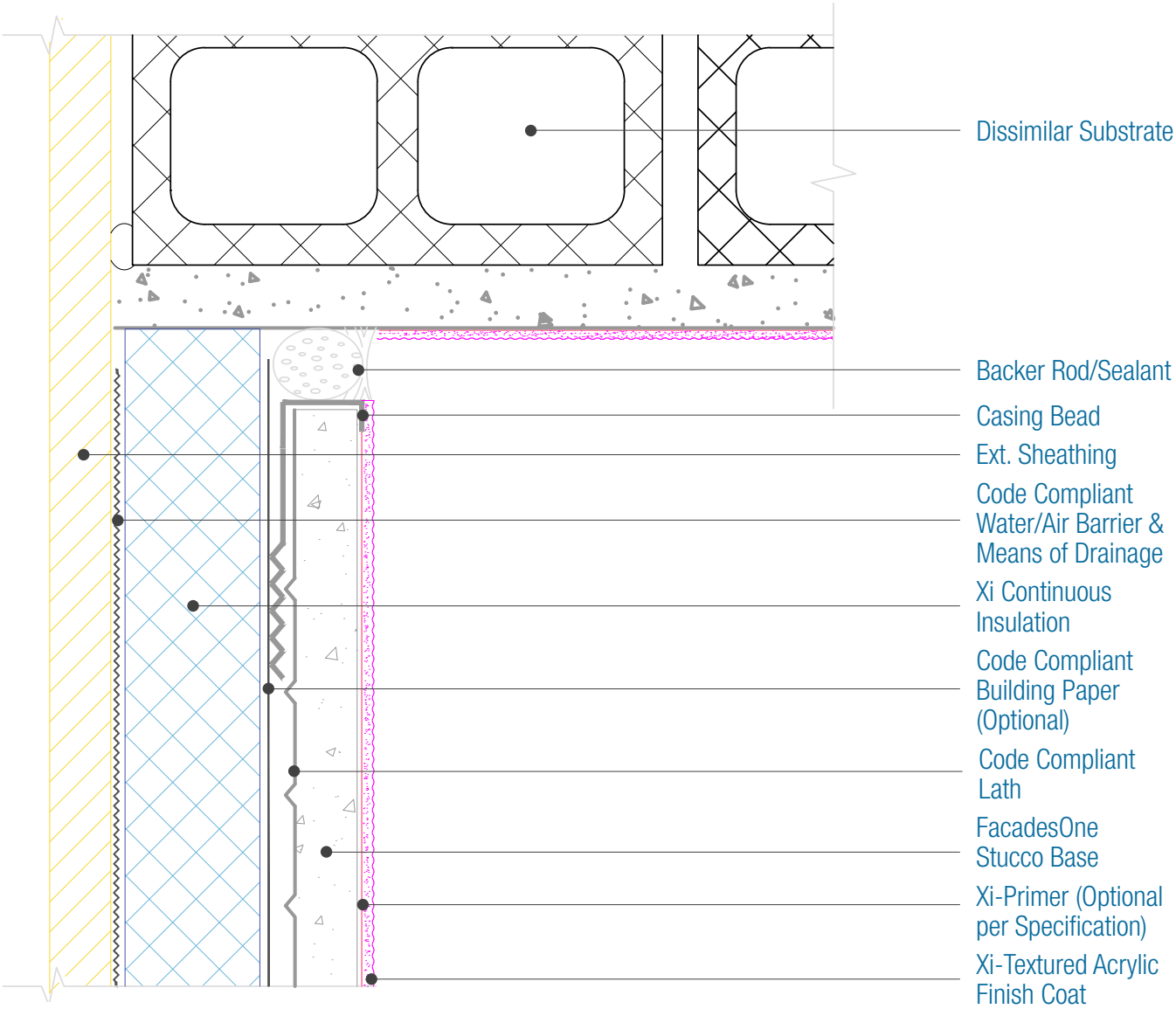
FacadesOne Xi-Series Assembly Inside Corner Joint

Date. 06-15-2020 | Detail. F1XI.III.3 V1



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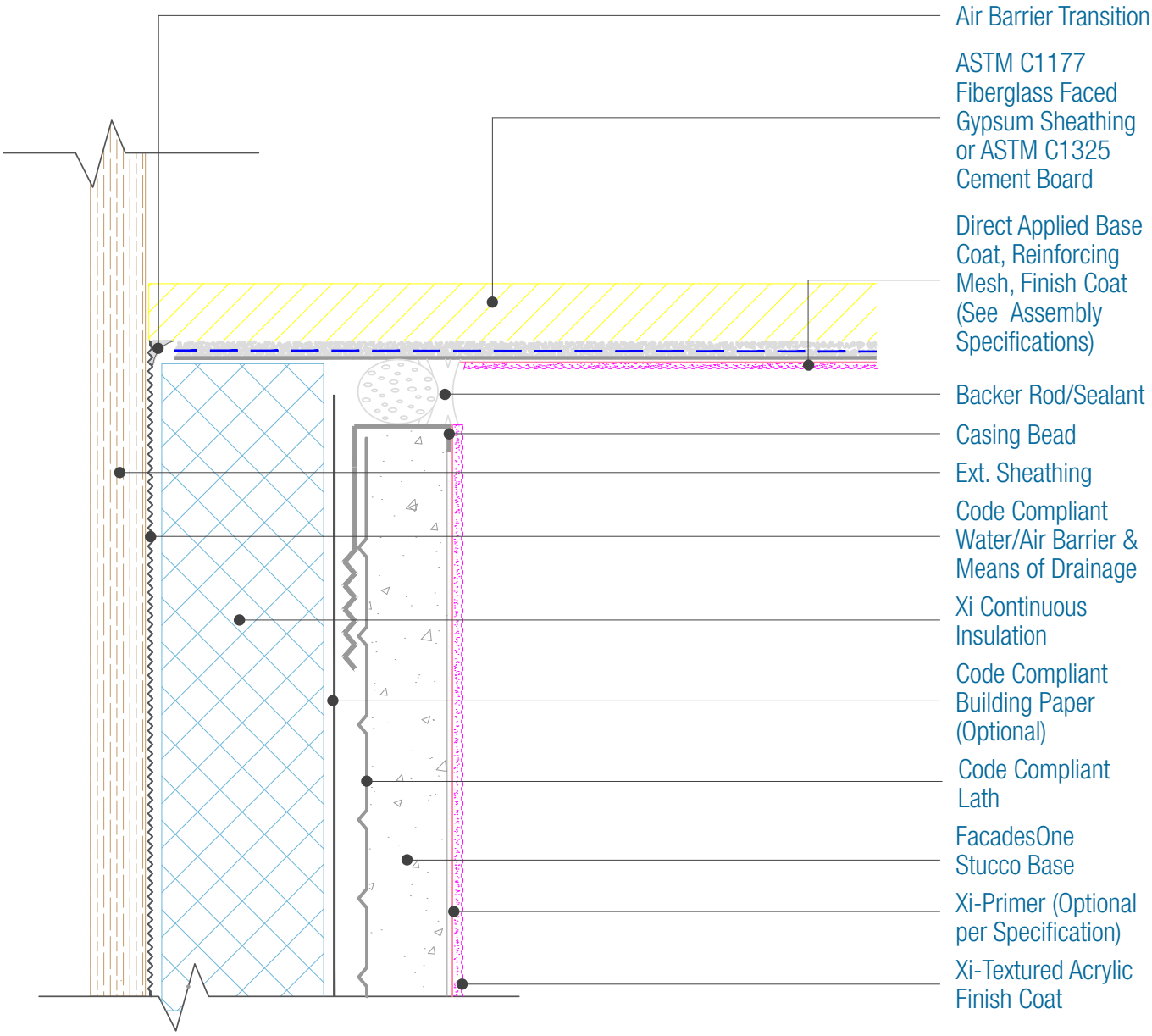
FacadesOne Xi-Series Assembly Termination into Direct Applied Soffit

Date. 06-15-2020 | Detail. F1XI.IV.1 v1



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2. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
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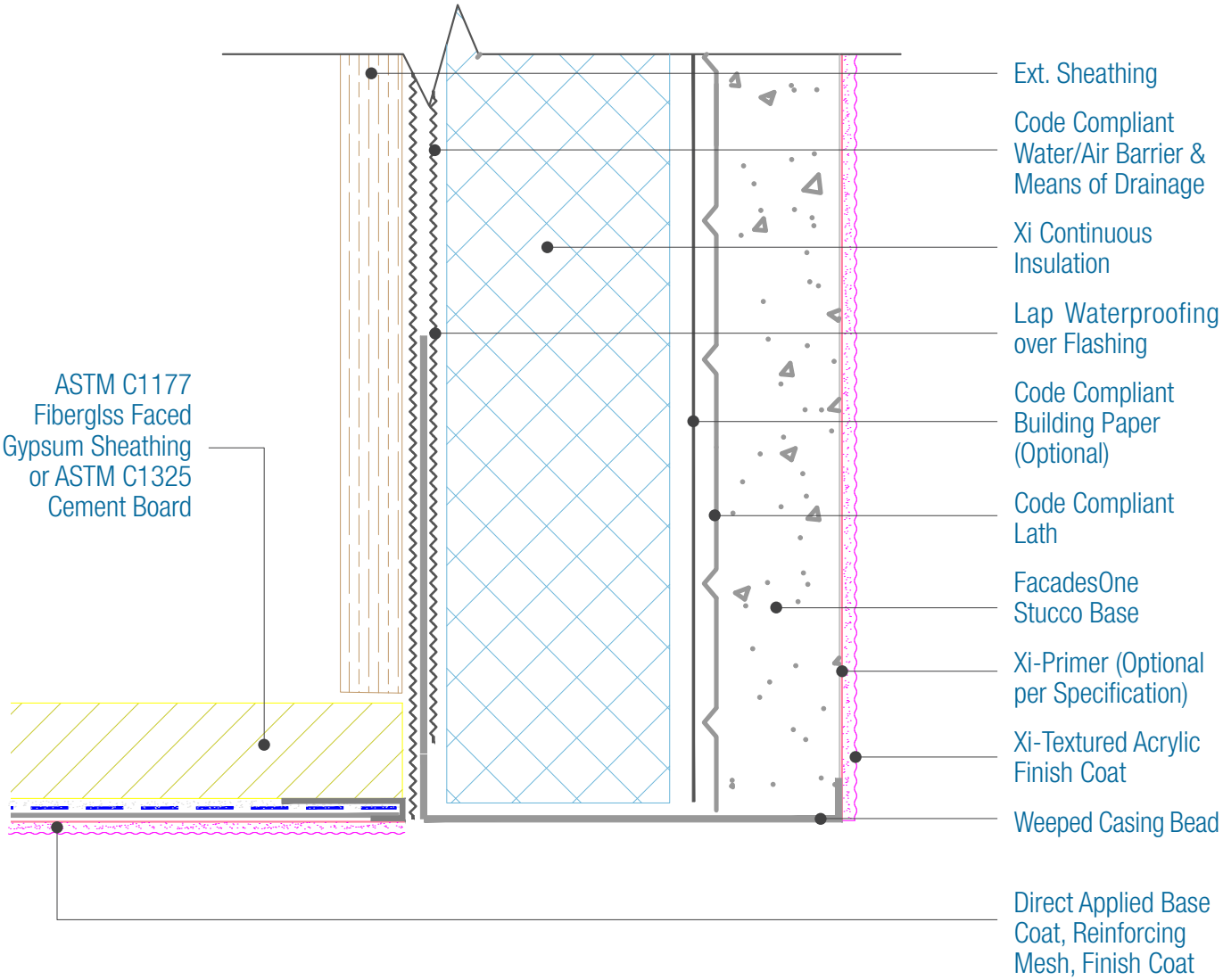
FacadesOne Xi-Series Assembly
Fascia Transition to Direct Applied Soffit

Date. 06-15-2020 | Detail. F1XI.IV.2 v1



NOTES:

1. There must be continuous airtightness over the entire building enclosure, where required by code. The actual project detail must show this continuity.
2. The Fascia can drain either by wrapping the Water/Air Barrier or Transition Membrane into the Weeped Track or by draining between the Fascia and the Soffit PVC Accessories.
3. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
4. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.

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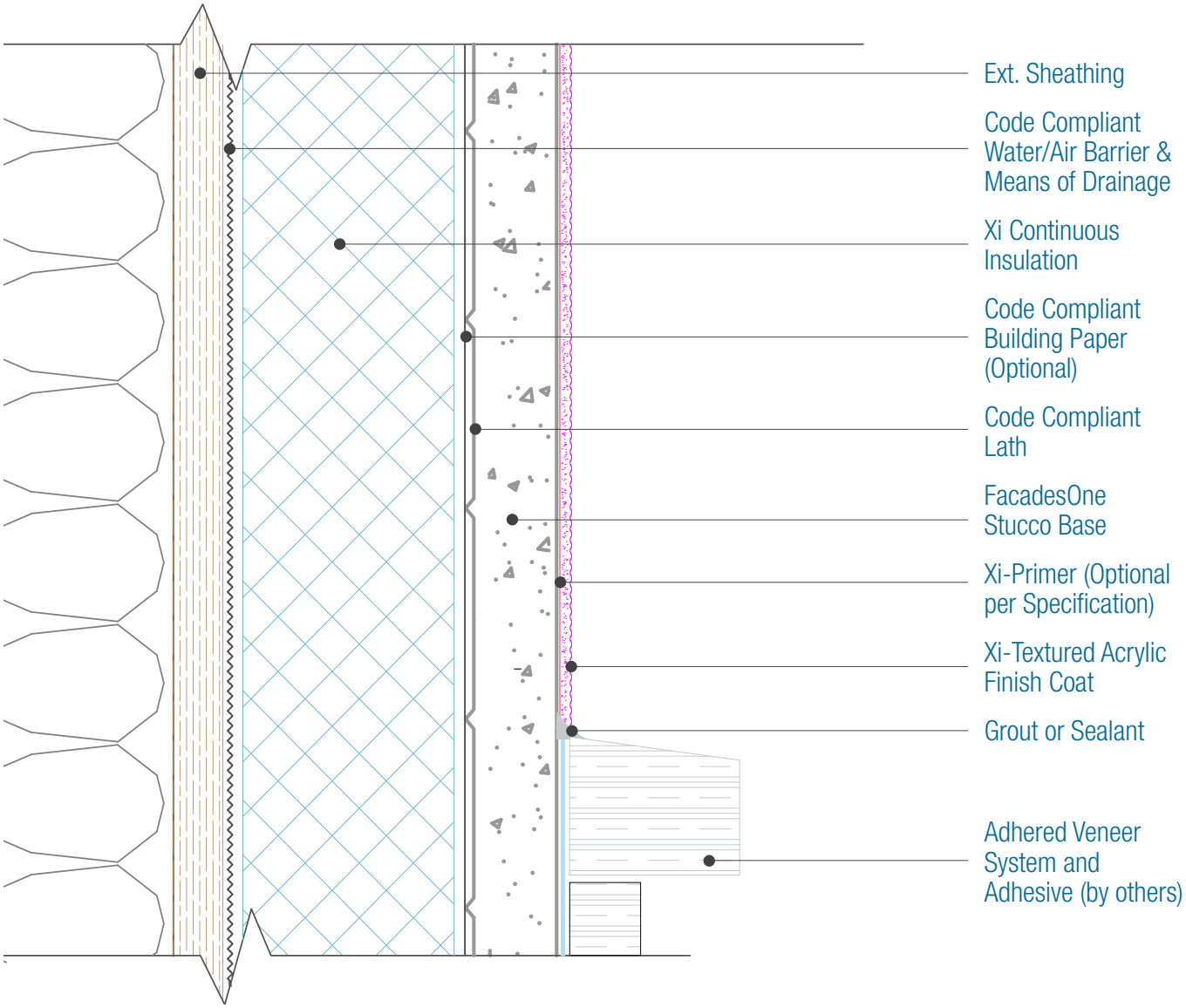
FacadesOne Xi-Series Assembly Transition to Adhered Veneer

Date. 06-15-2020 | Detail. F1XI.IV.3 v1



NOTES:

1. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
2. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.

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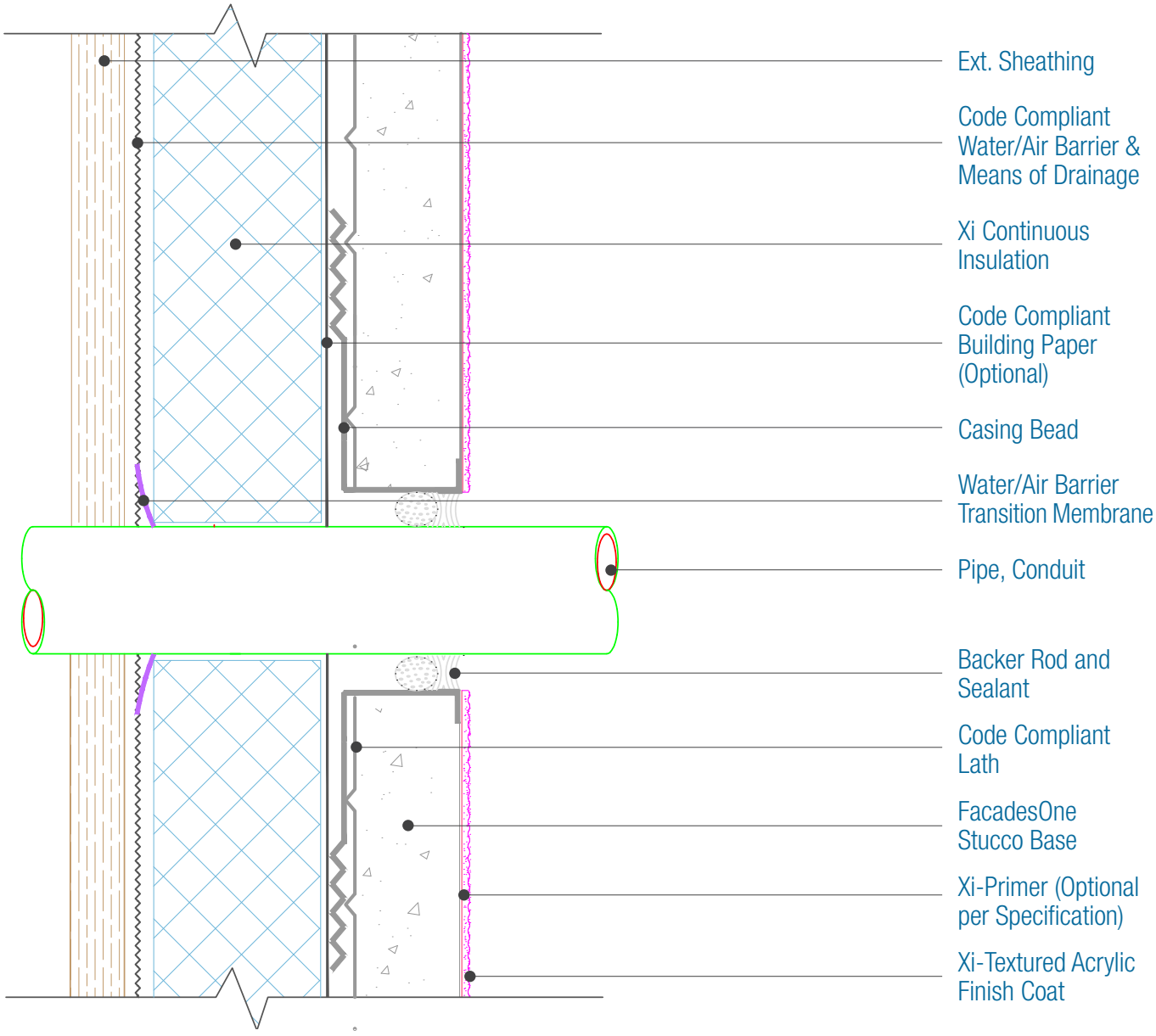
FacadesOne Xi-Series Assembly Pipe/Conduit Penetration

Date. 06-15-2020 | Detail. F1XI.V.1 v1



NOTES:

1. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
2. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.
3. Pipe should be installed prior to the Cladding and the Water /air barrier transition membrane wrapped onto the pipe to create a water/air tight seal.
4. See Specification for Water/Air Barrier Transition Membrane Options.

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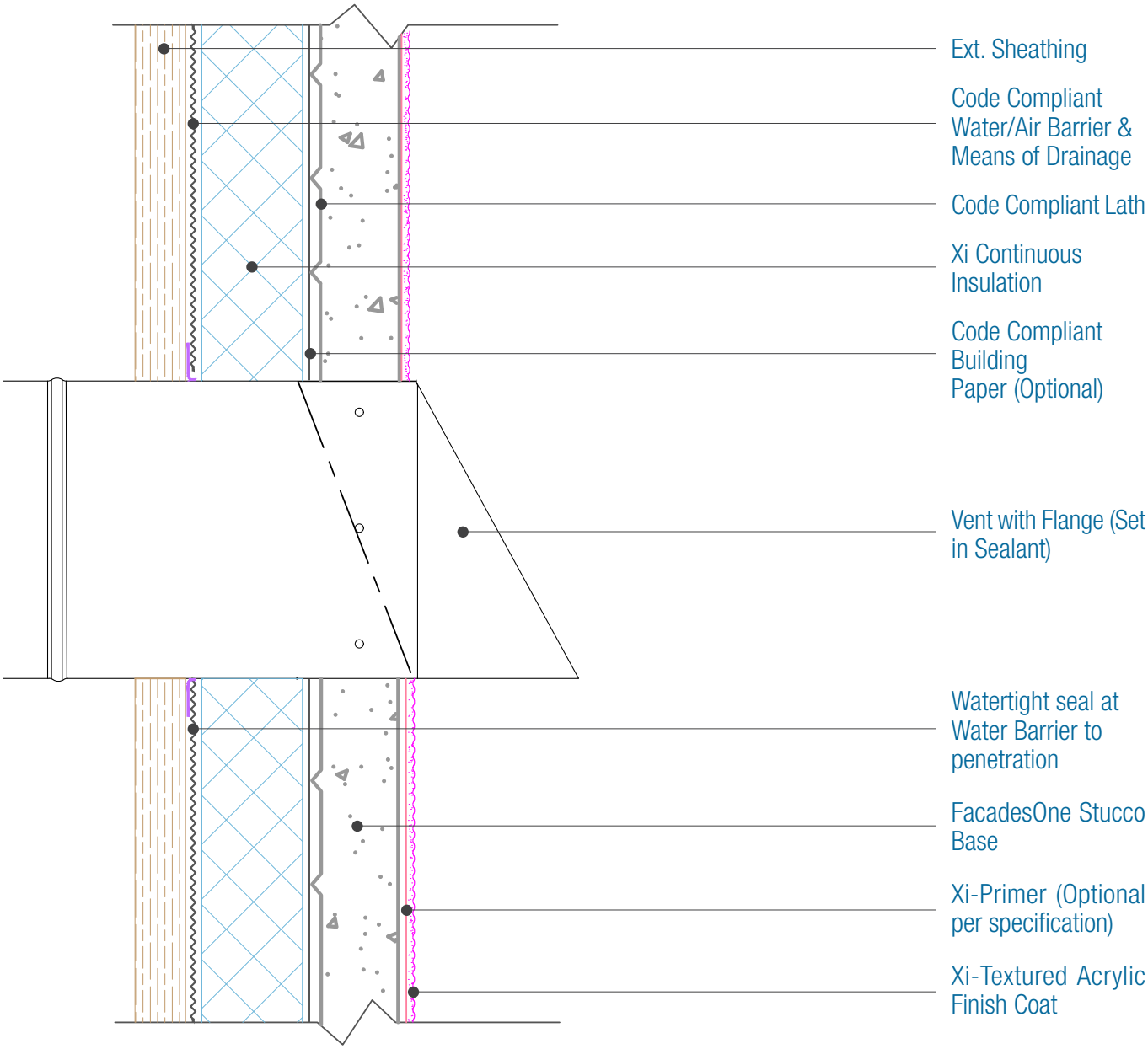
FacadesOne Xi-Series Assembly Vent Attachment

Date. 06-15-2020 | Detail. F1XI.V.2 v1



NOTES:

1. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
2. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.
3. Attach penetrations to structural member and ensure the penetration is watertight.

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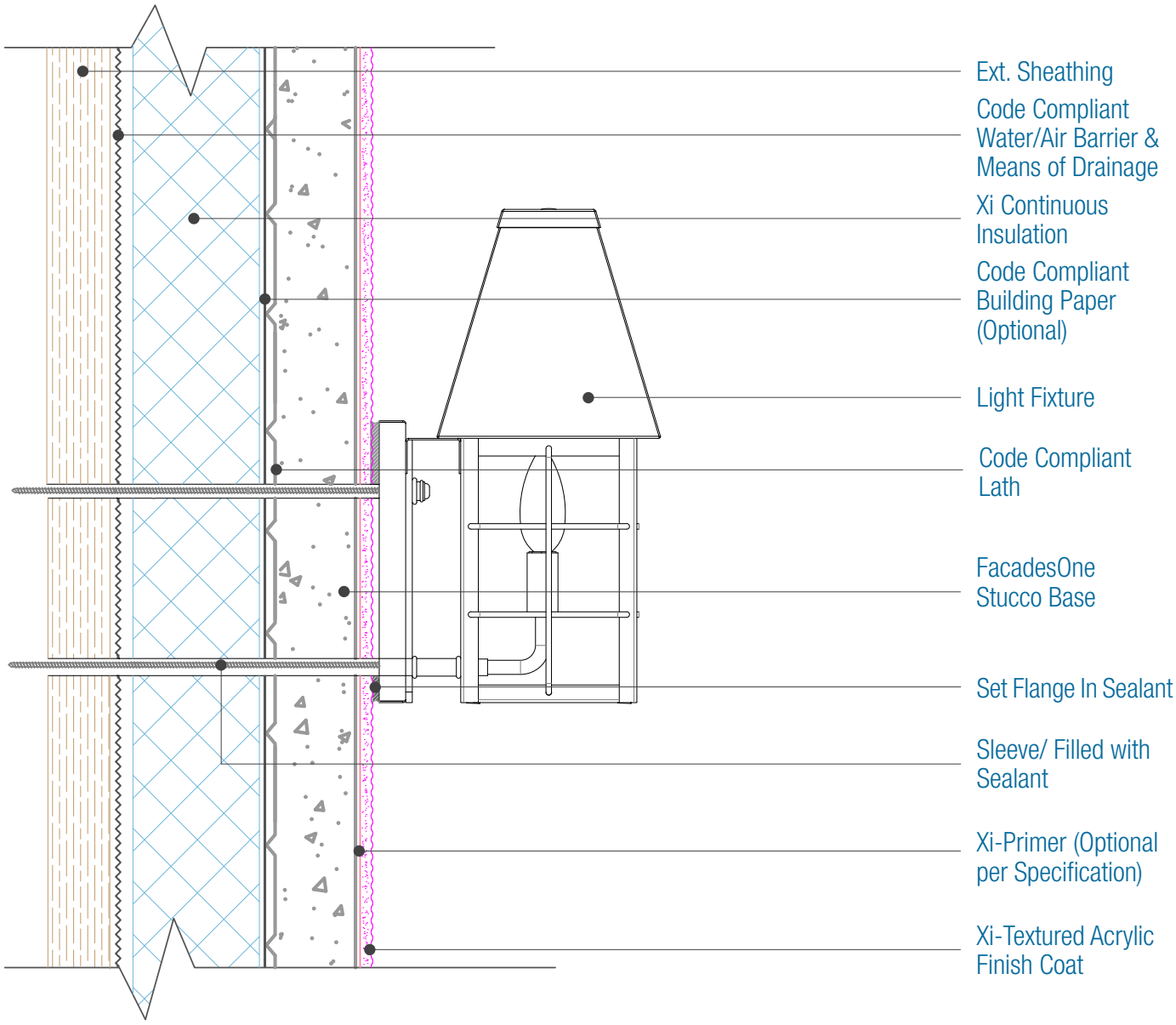
FacadesOne Xi-Series Assembly Fixture Attachment

Date. 06-15-2020 | Detail. F1XI.V.3 v1



NOTES:

1. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
2. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.
3. Attach penetrations to structural member.

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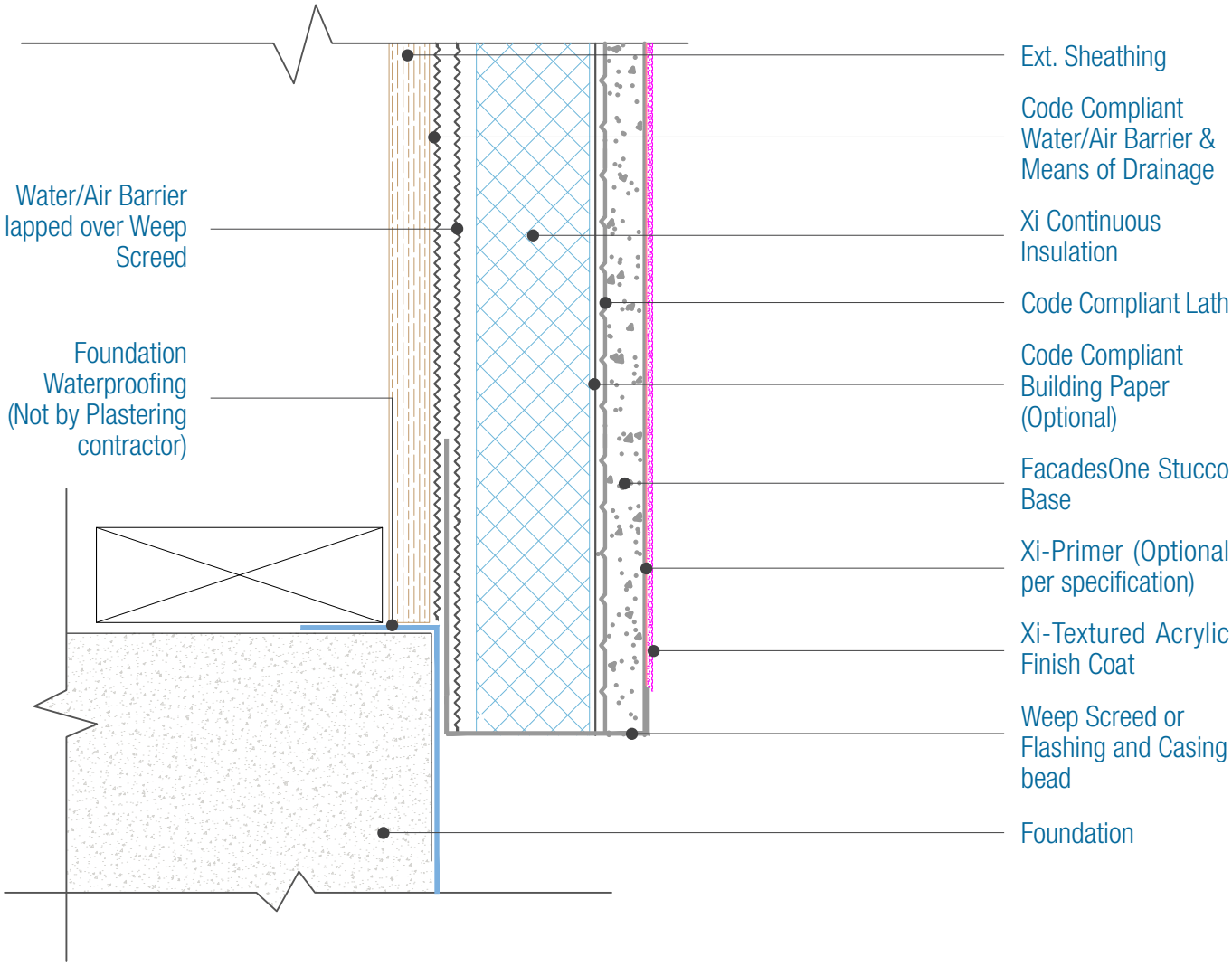
FacadesOne Xi-Series Assembly Foundation

Date. 06-15-2020 | Detail. F1XI.VI.1 v1



NOTES:

1. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
2. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.
3. Attach penetrations to structural member and ensure the penetration is watertight.
4. Drainage must be continuous either behind the accessory or into a weeped track.
5. Assembly Termination: Minimum 4" above earth, 2" above sidewalk.
6. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.

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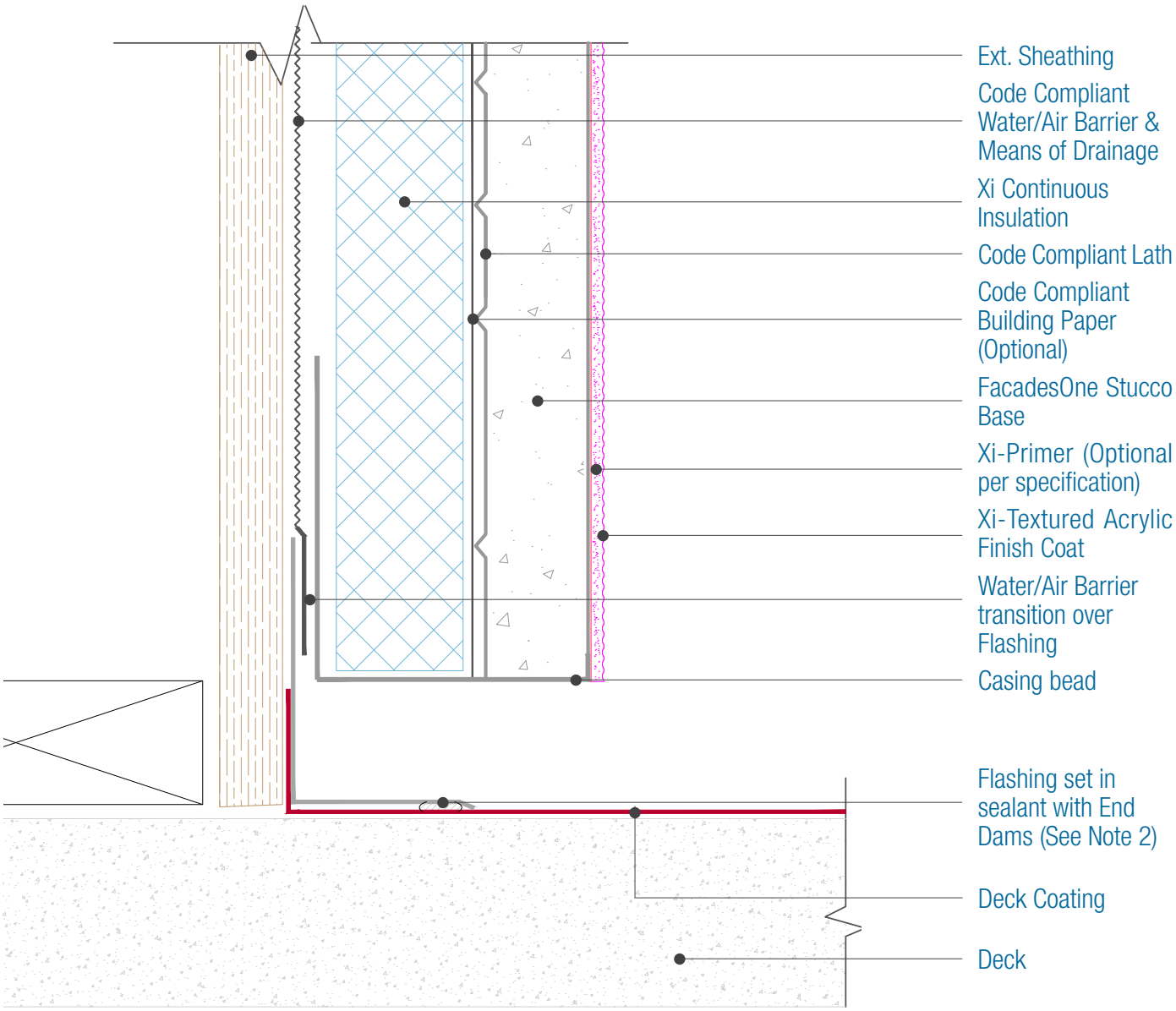
FacadesOne Xi-Series Assembly Deck

Date. 06-15-2020 | Detail. F1XI.VI.2 v1



NOTES:

1. See project specifications for approved water/air barrier transition membranes.
2. The flashing is not typically installed by the Plastering Contractor. Responsibility should be determined before construction.
3. Flashing must be watertight, and include end dams if applicable. If the flashing is not installed, backer rod and sealant with weeps is required.
4. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.

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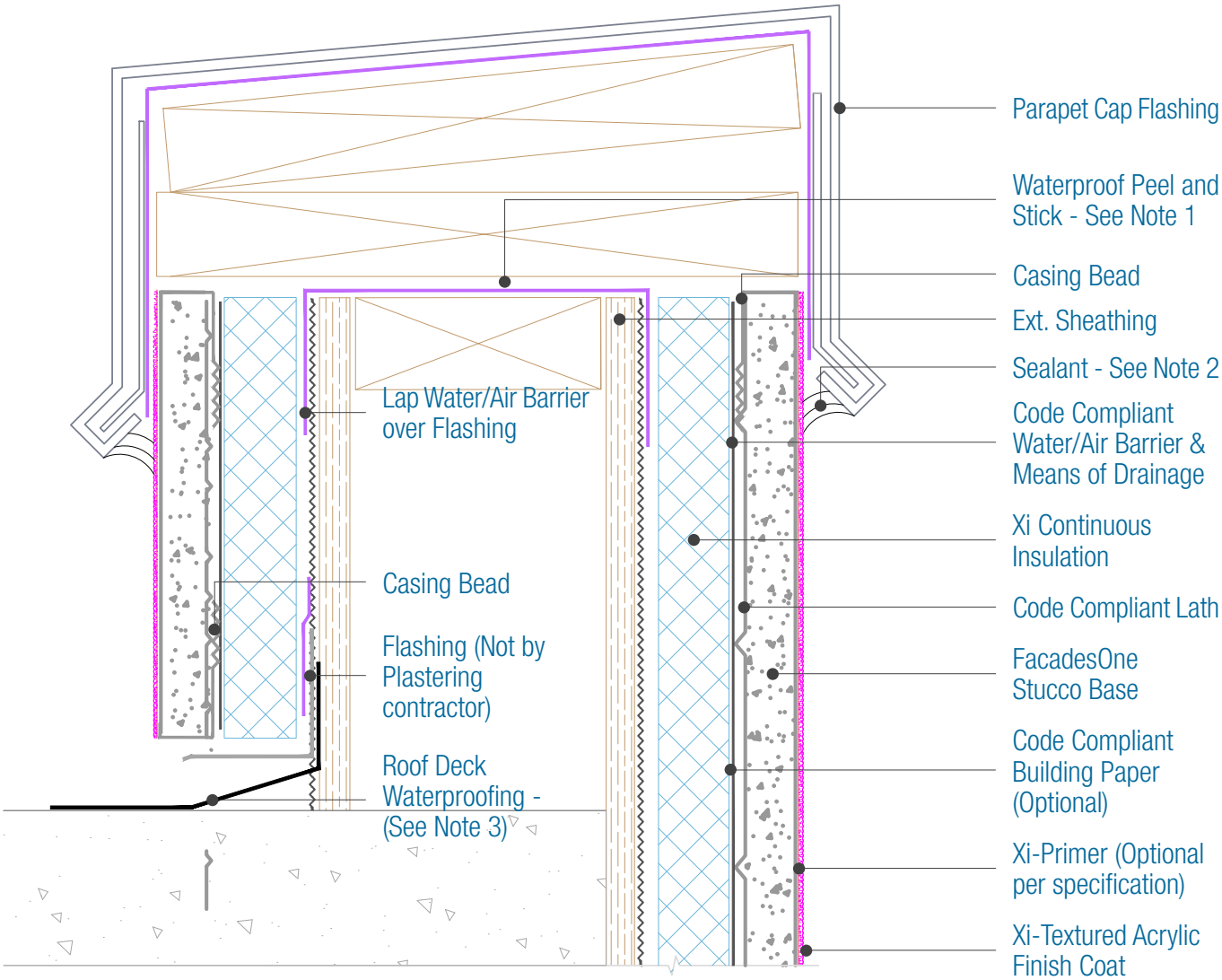
FacadesOne Xi-Series Assembly Parapet

Date. 06-15-2020 | Detail. F1XI.VI.1 v1



NOTES:

1. For full assembly options, materials and placement of materials refer to the specific FACADESXi System specifications.
2. Sealant should be omitted if the Parapet assembly must drain at this location.
3. Responsibility of the flashing is not necessarily that of the plastering contractor and should be denoted in the contract documents.
4. Drainage is required per the current Evaluation Report. See Detail I.3 for material options.

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